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FIG. 1

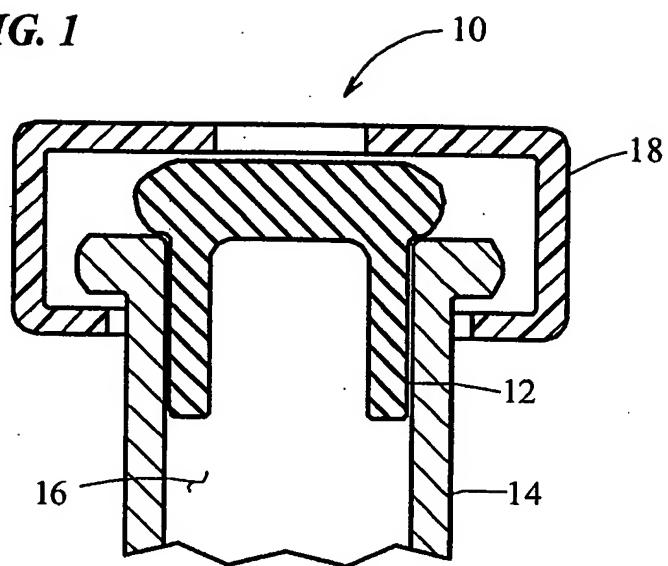


FIG. 2

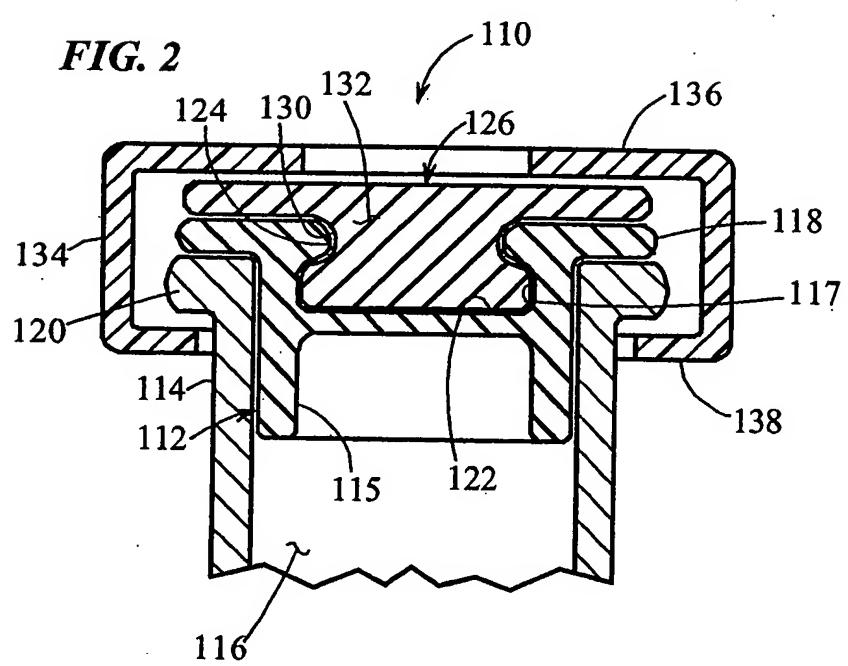


FIG. 3

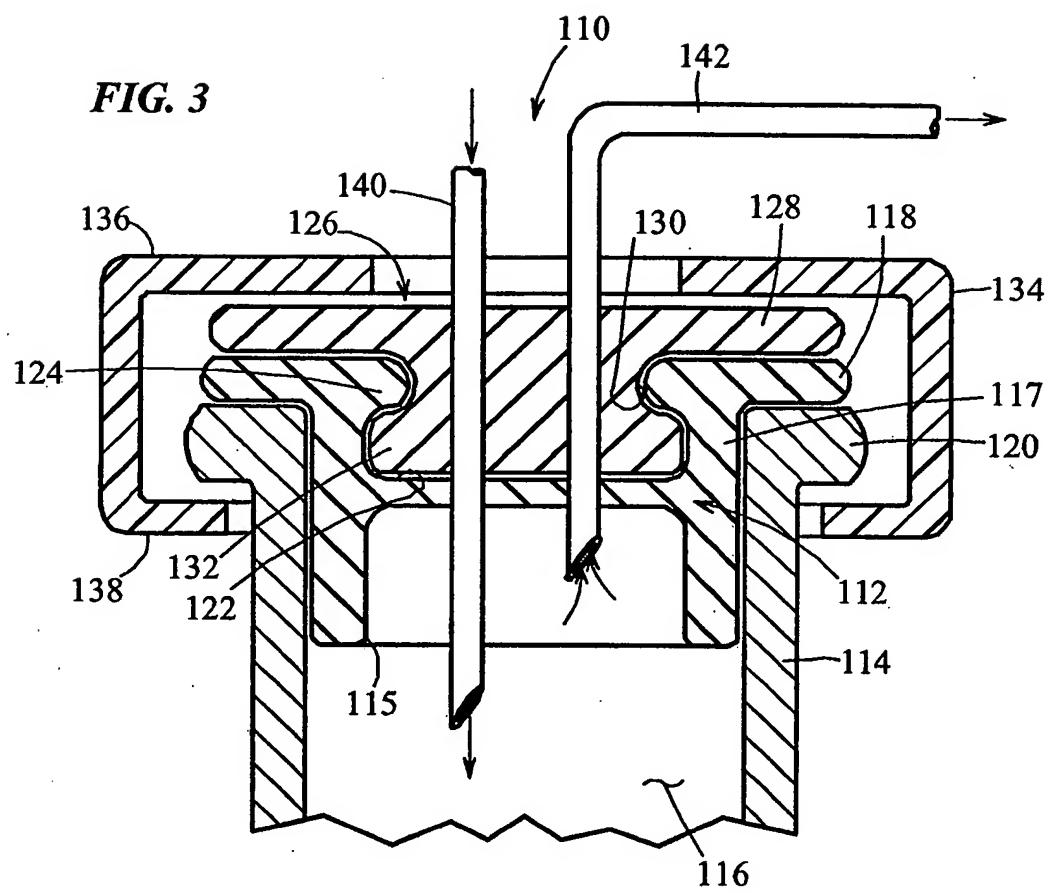


FIG. 4

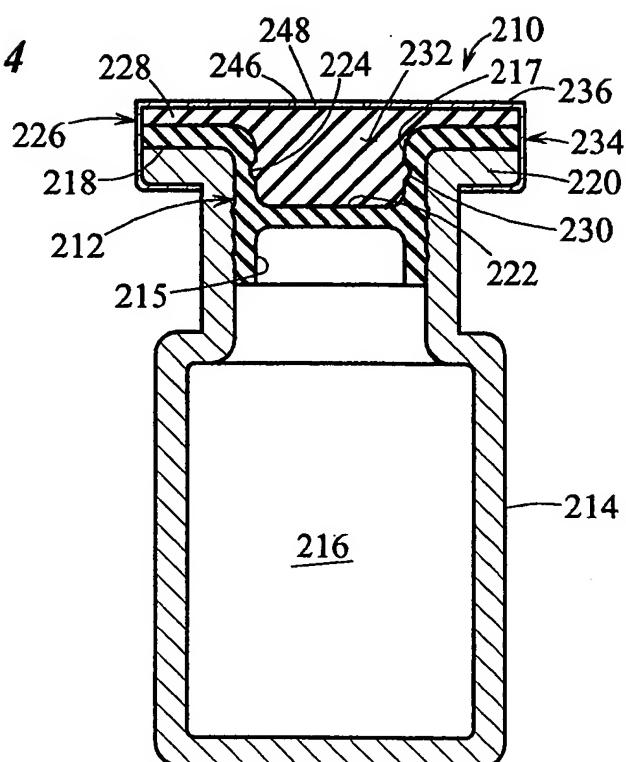


FIG. 5

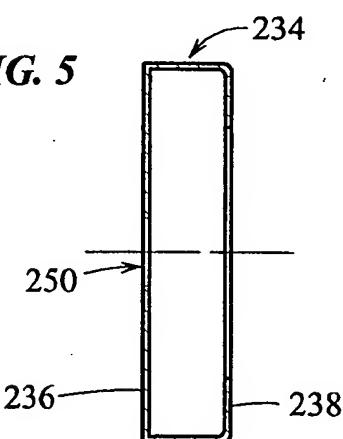


FIG. 6

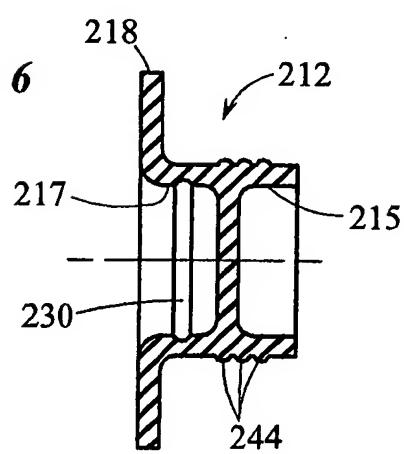


FIG. 7

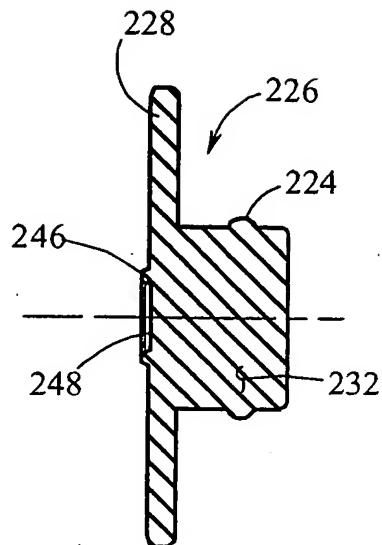
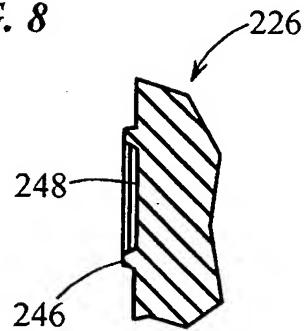


FIG. 8



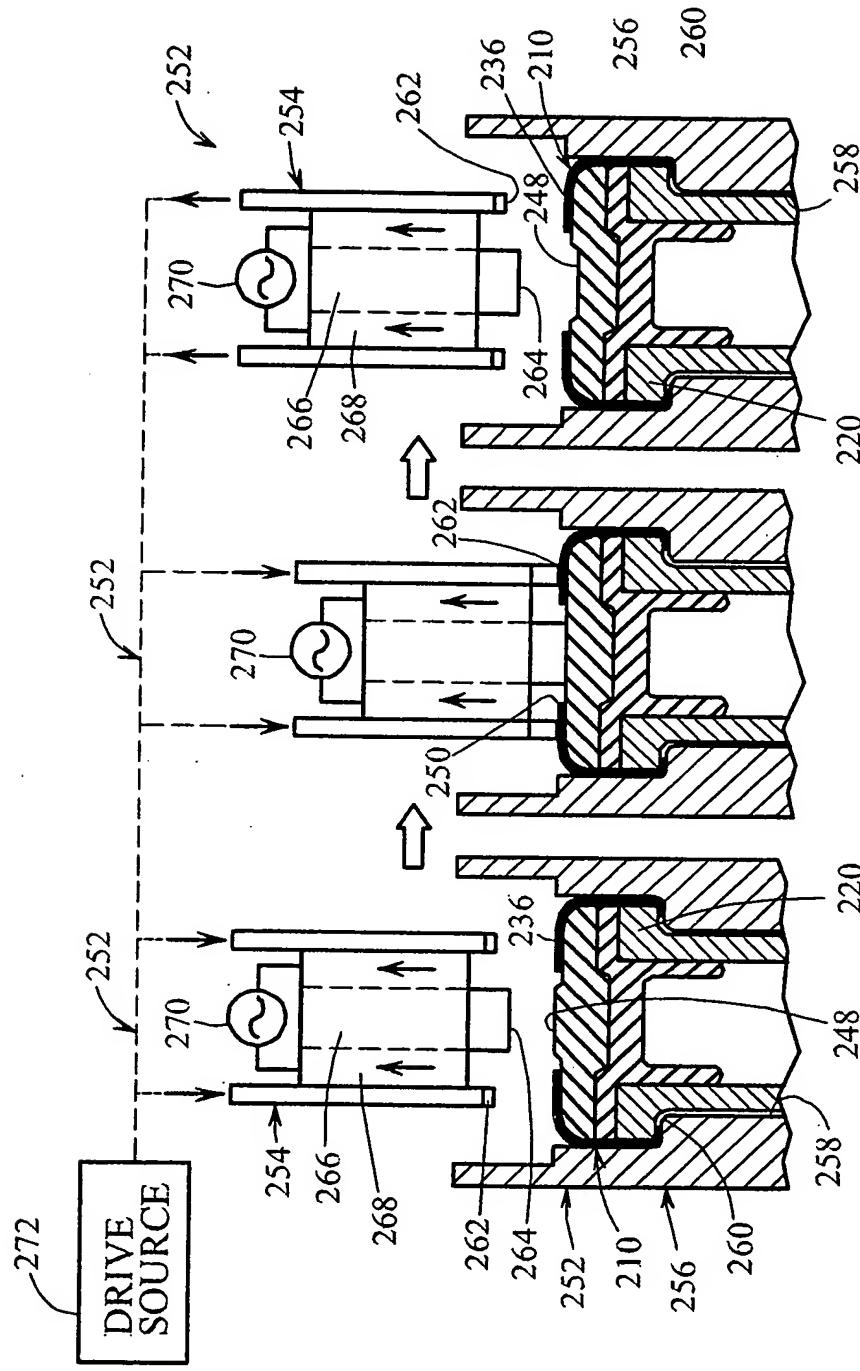


FIG. 9A
FIG. 9B

FIG. 9C

FIG. 10

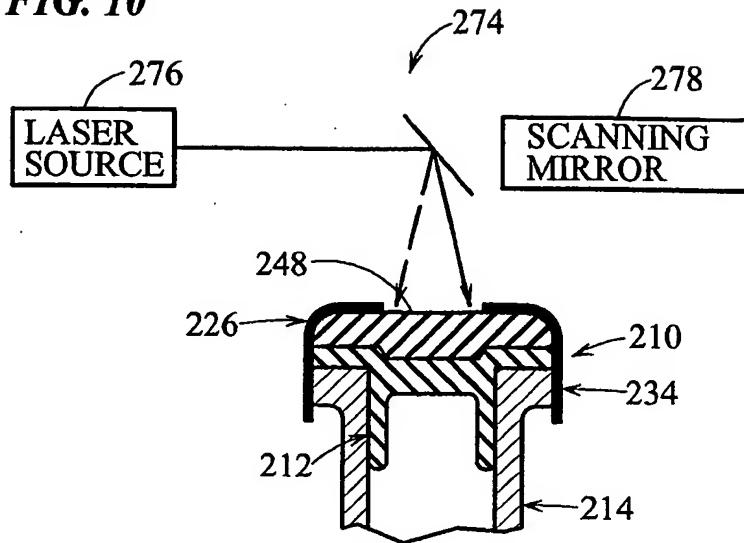


FIG. 11

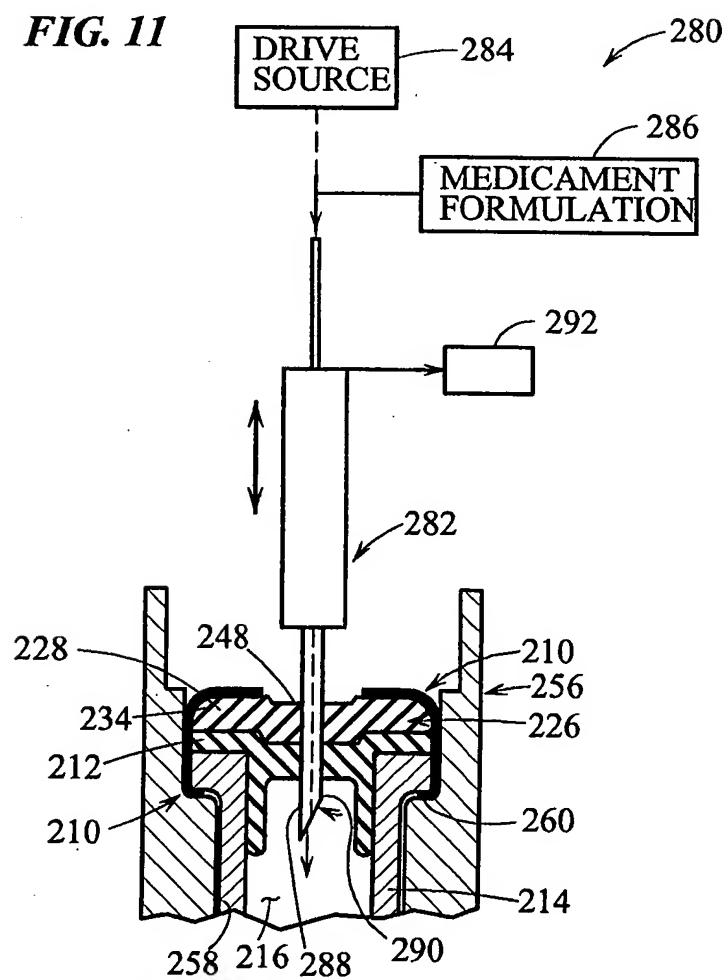


FIG. 12A

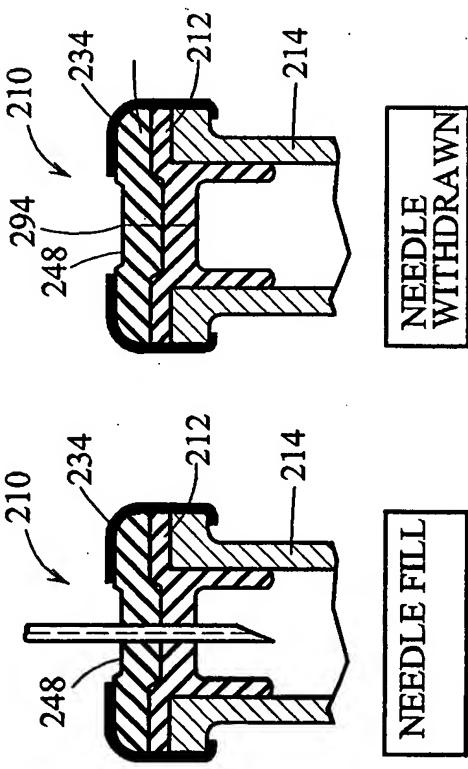


FIG. 12B

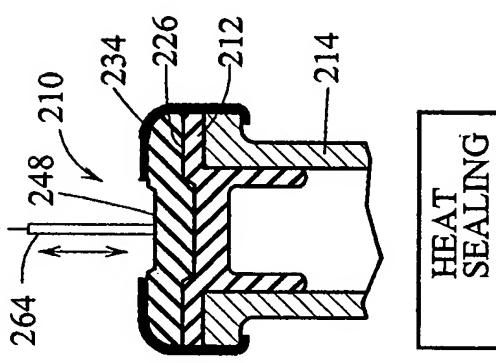
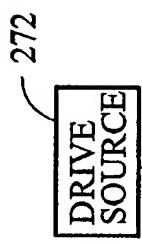
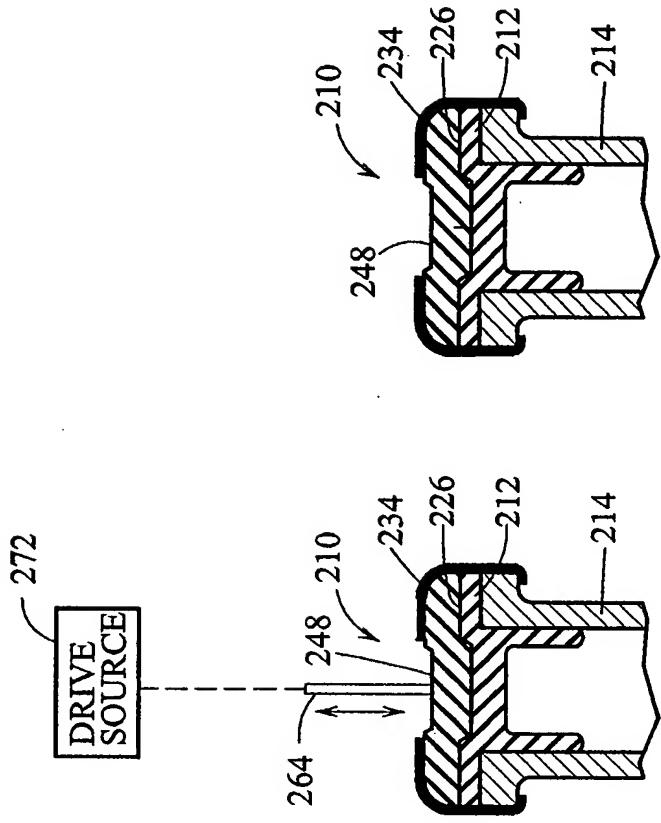


FIG. 12C



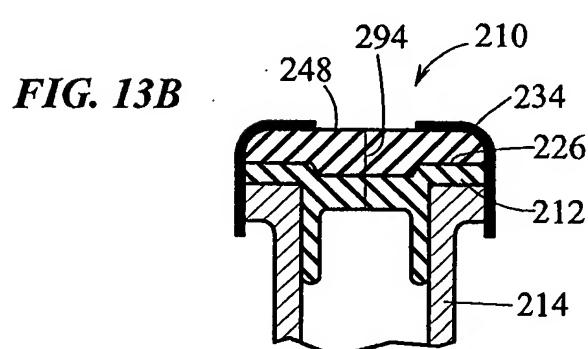
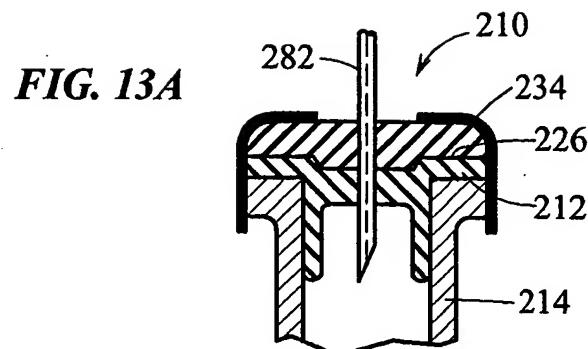
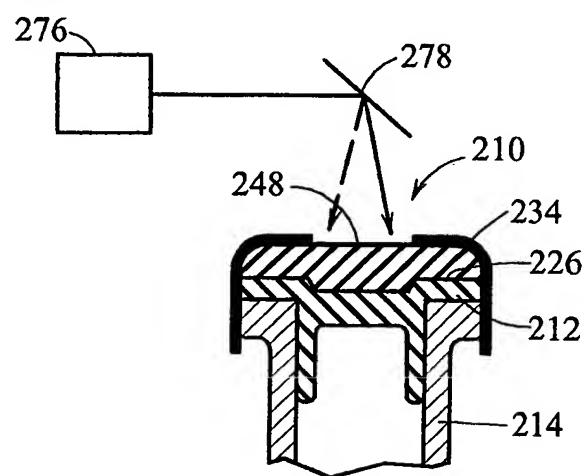
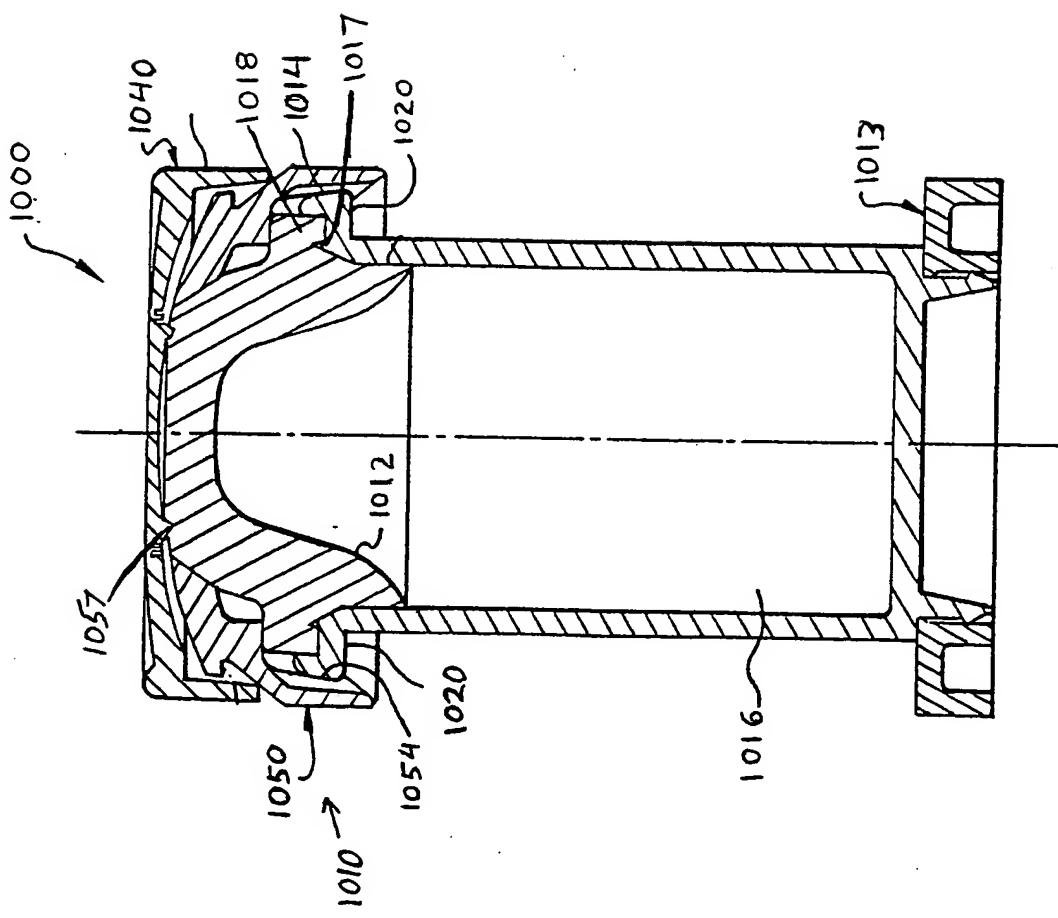


FIG. 13C



HEAT
SEALING

FIG. 14



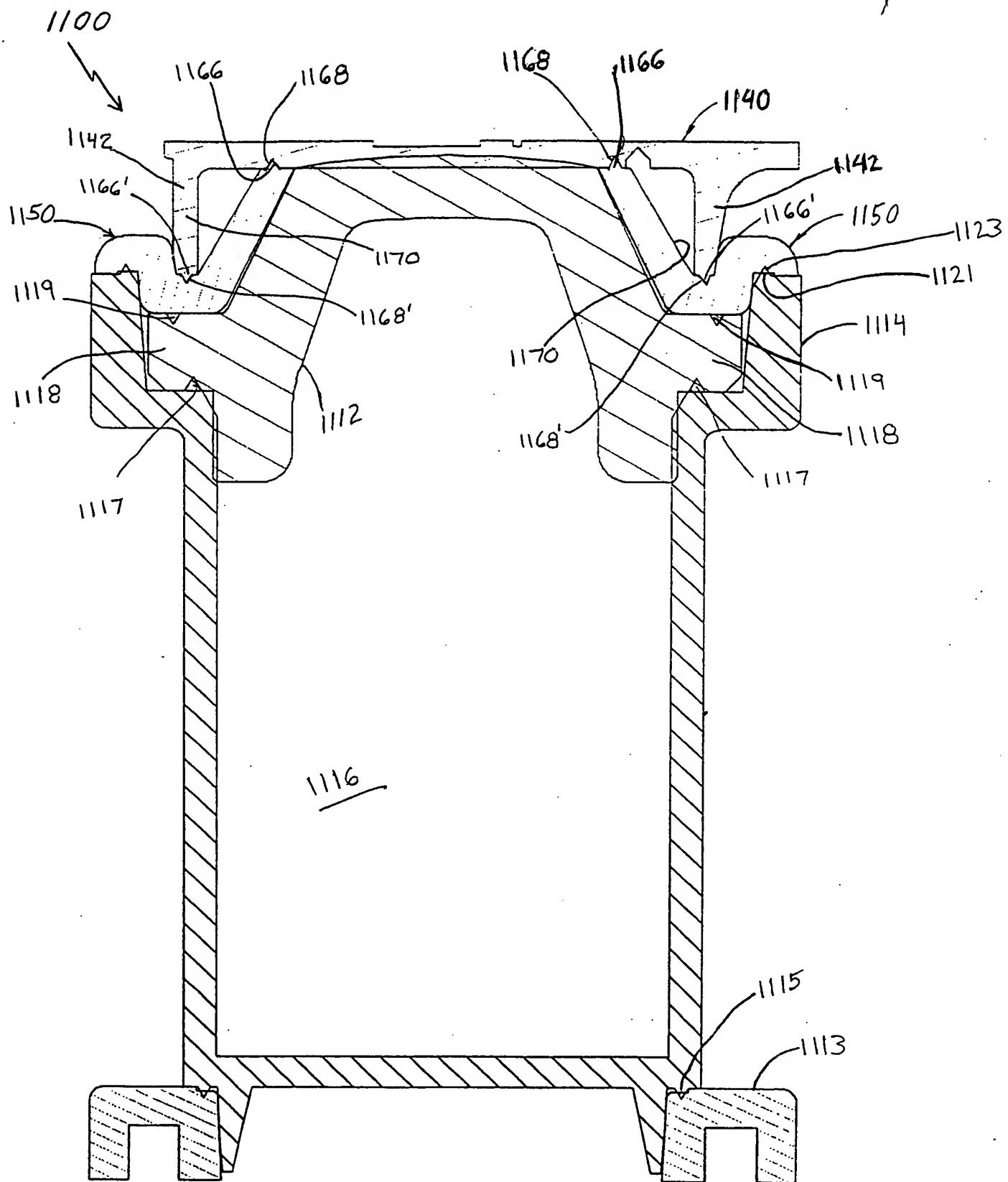


FIG. 15

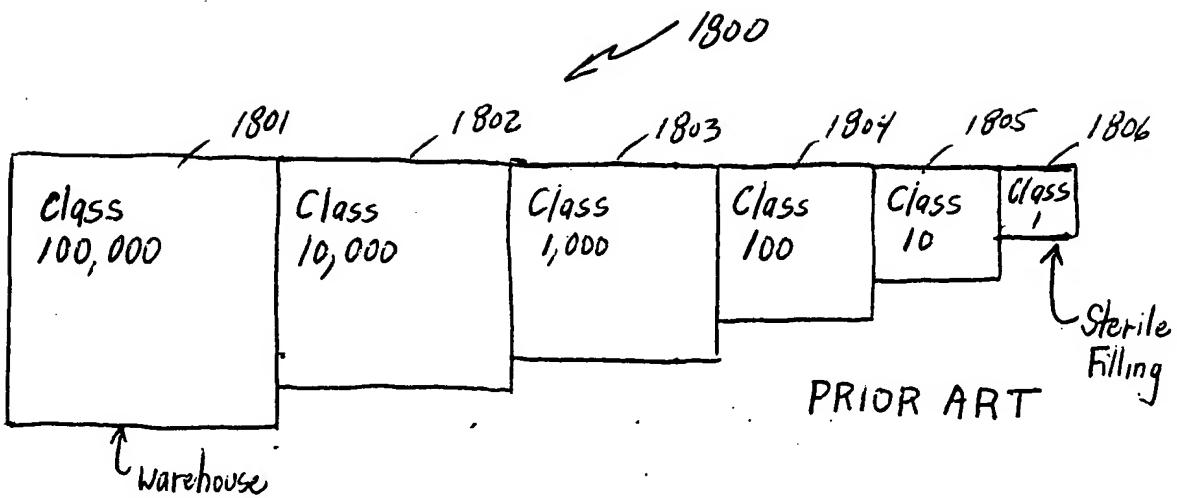


FIG. 16

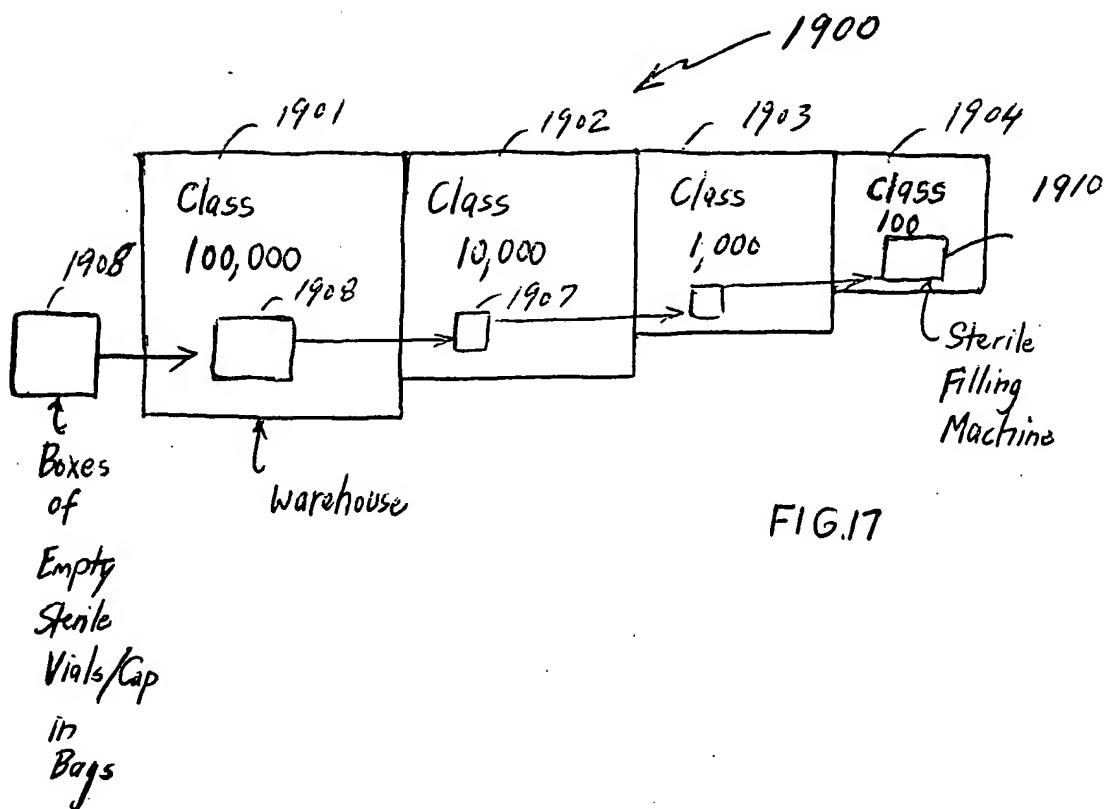


FIG. 17

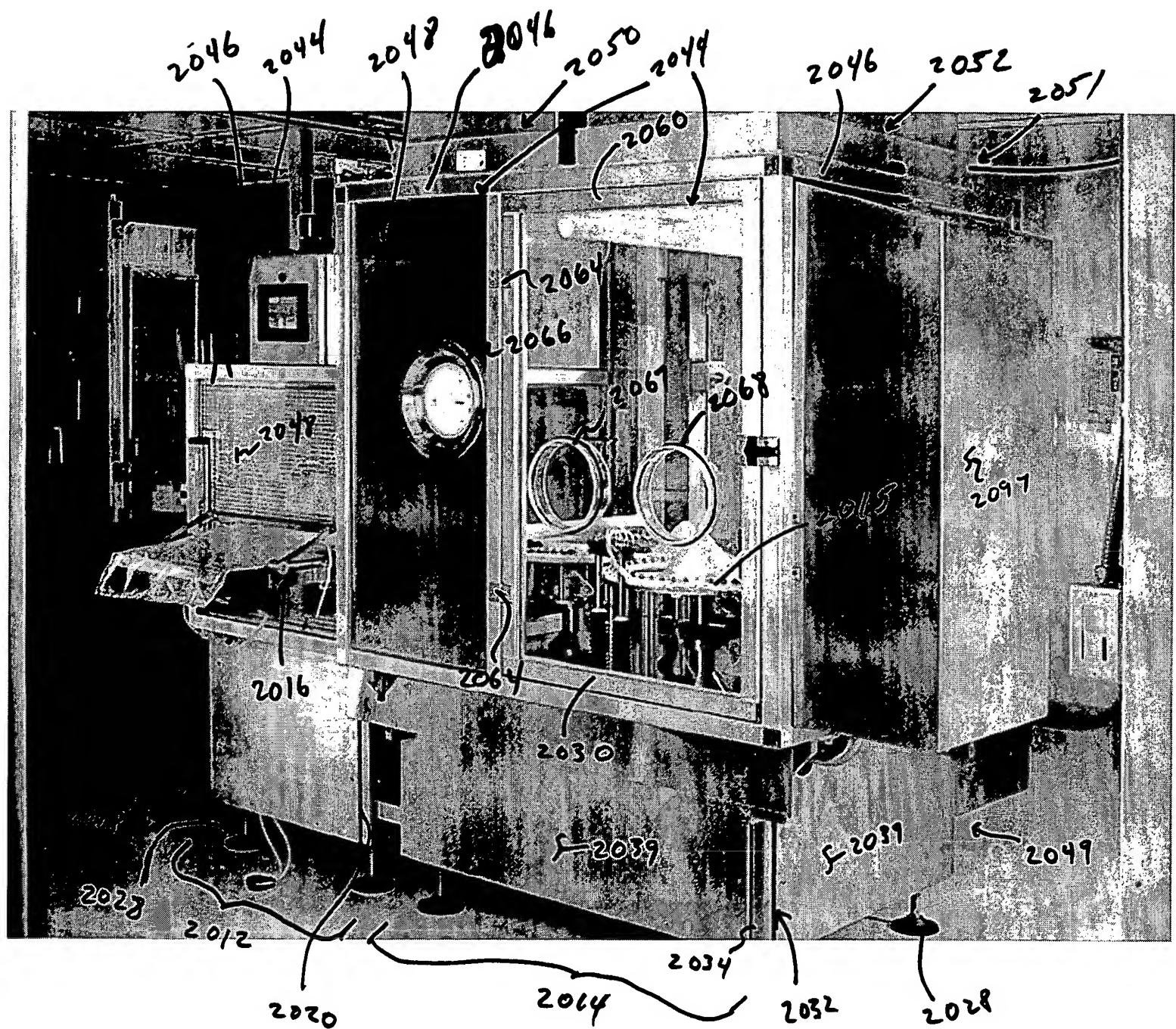


FIG. 18

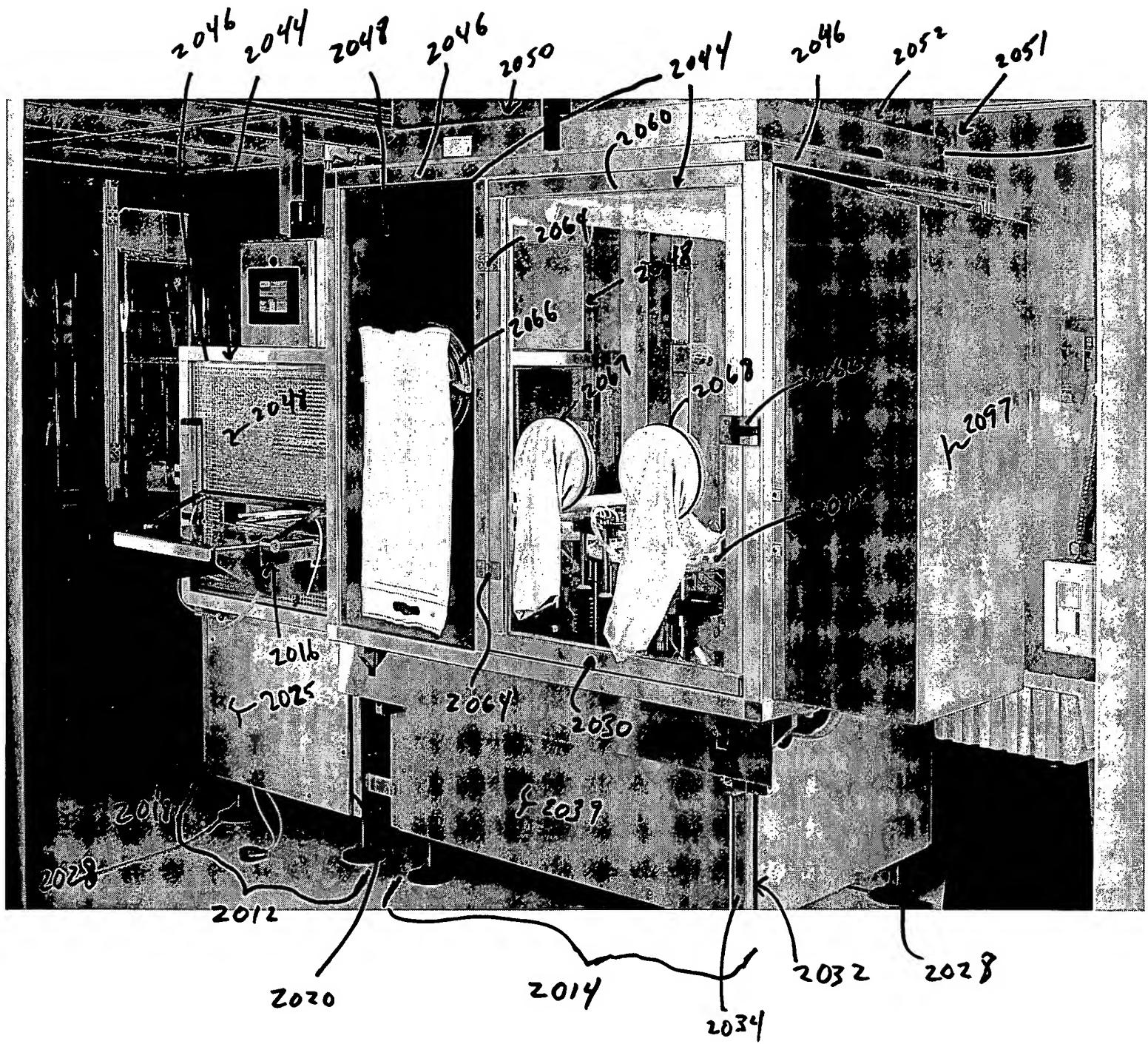


FIG. 19

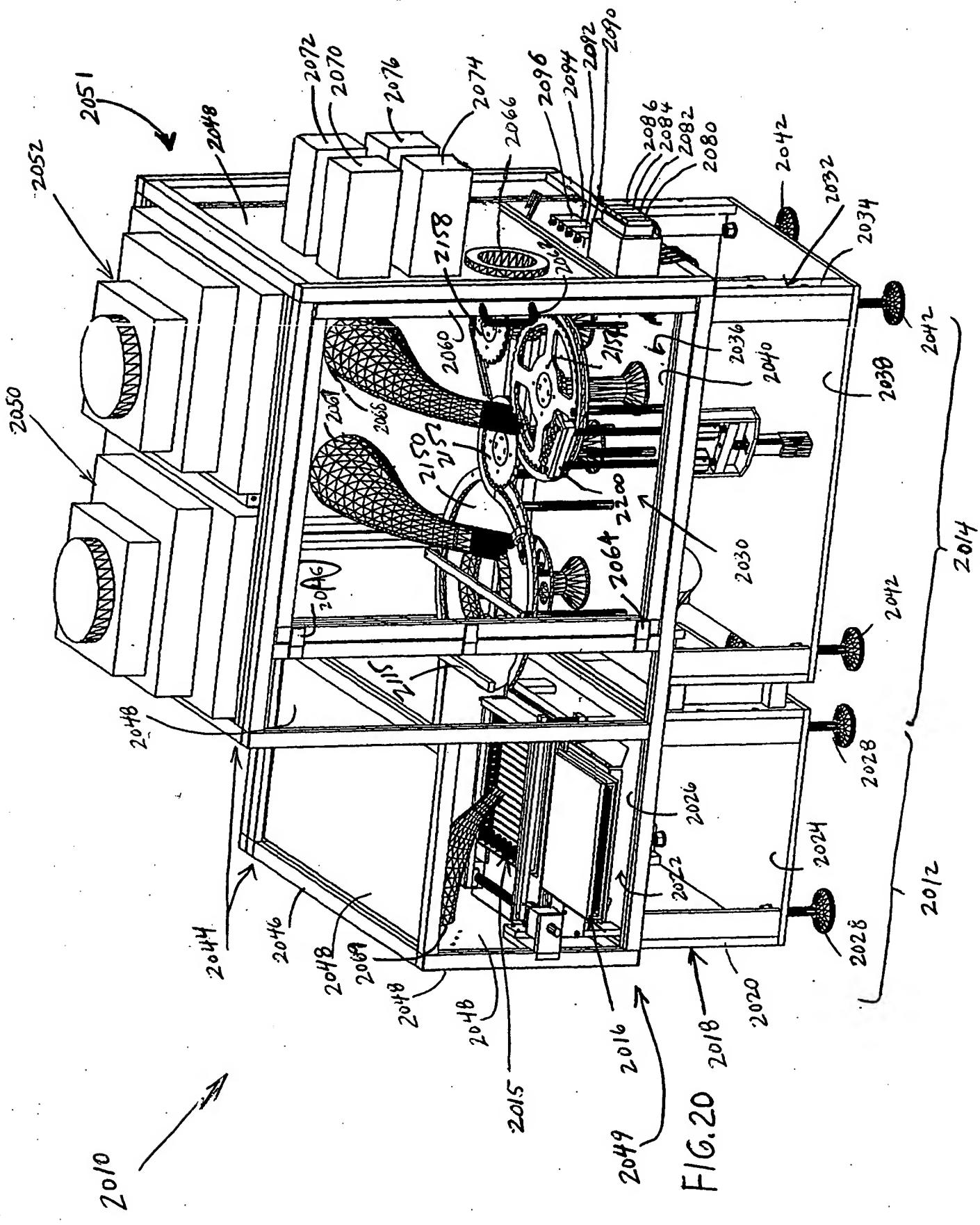
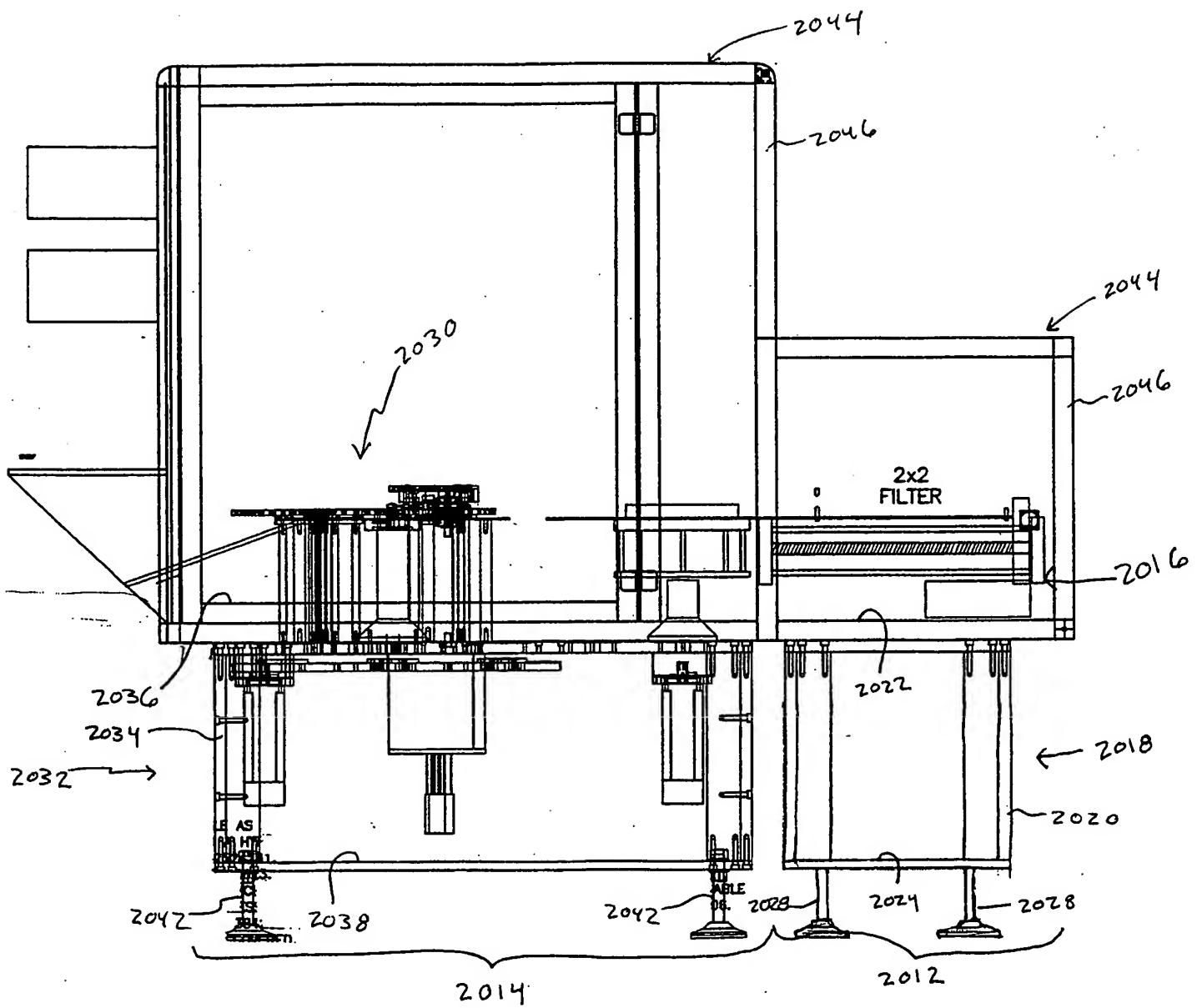


FIG. 21



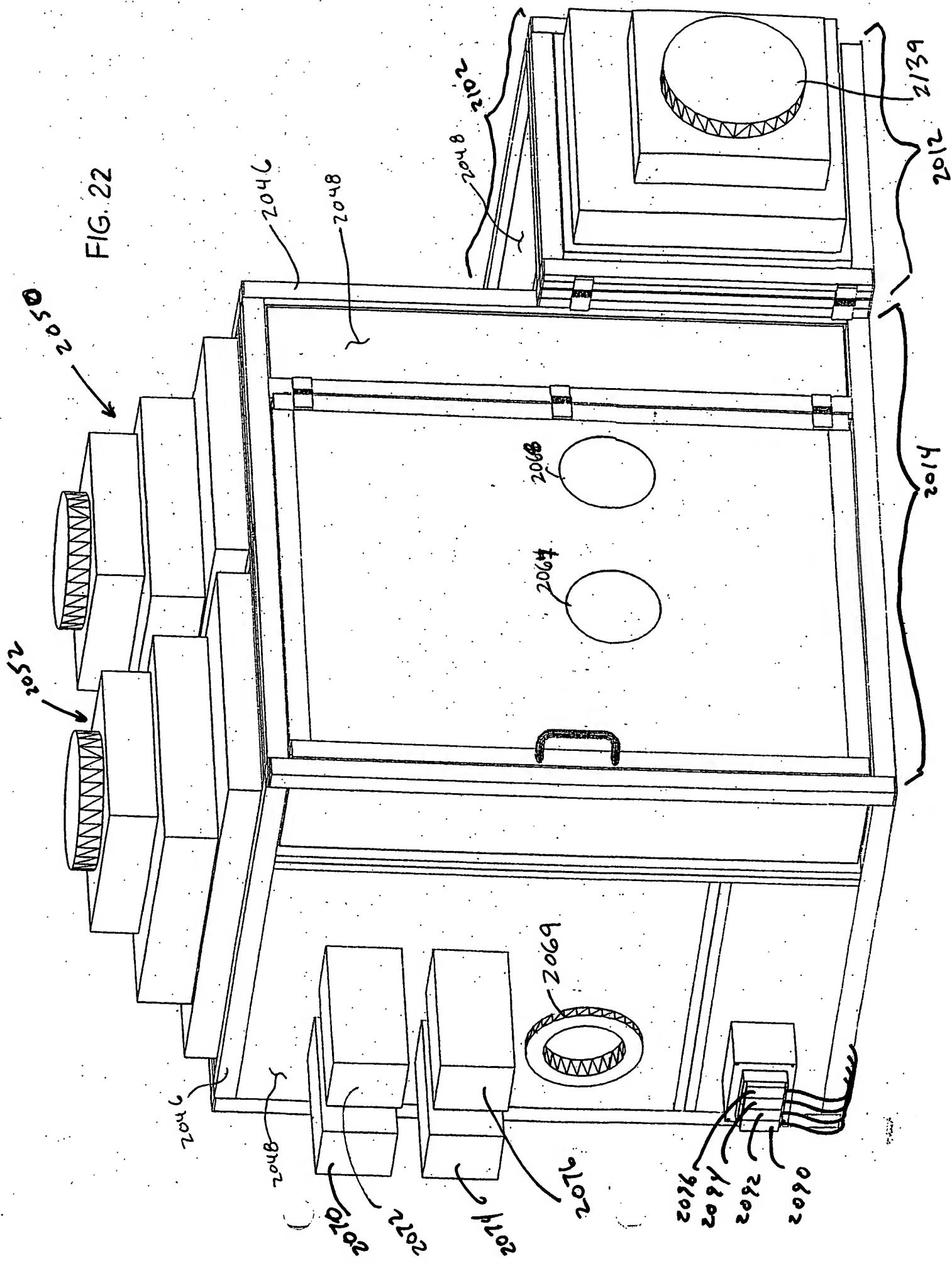


FIG. 23

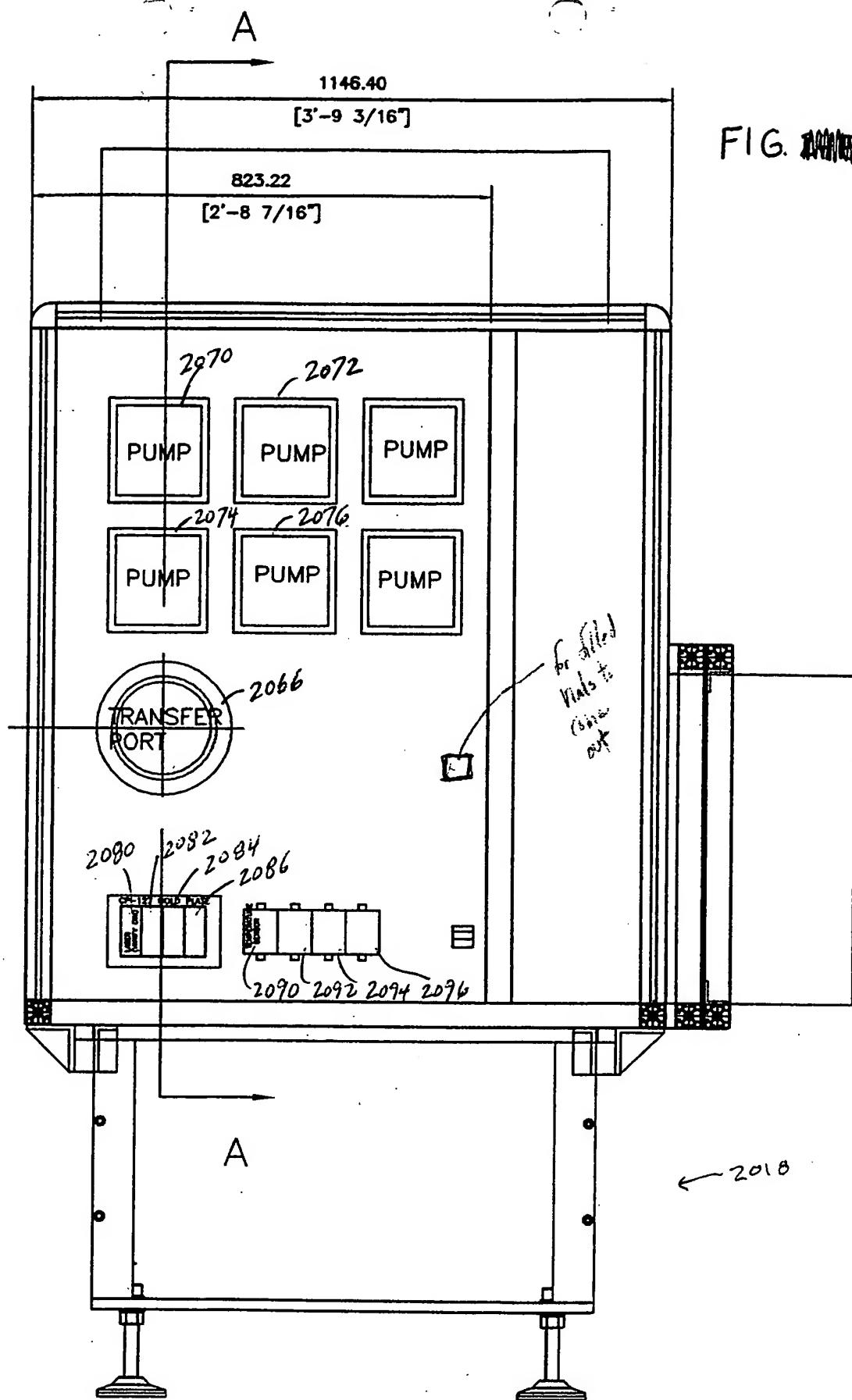


FIG. 24

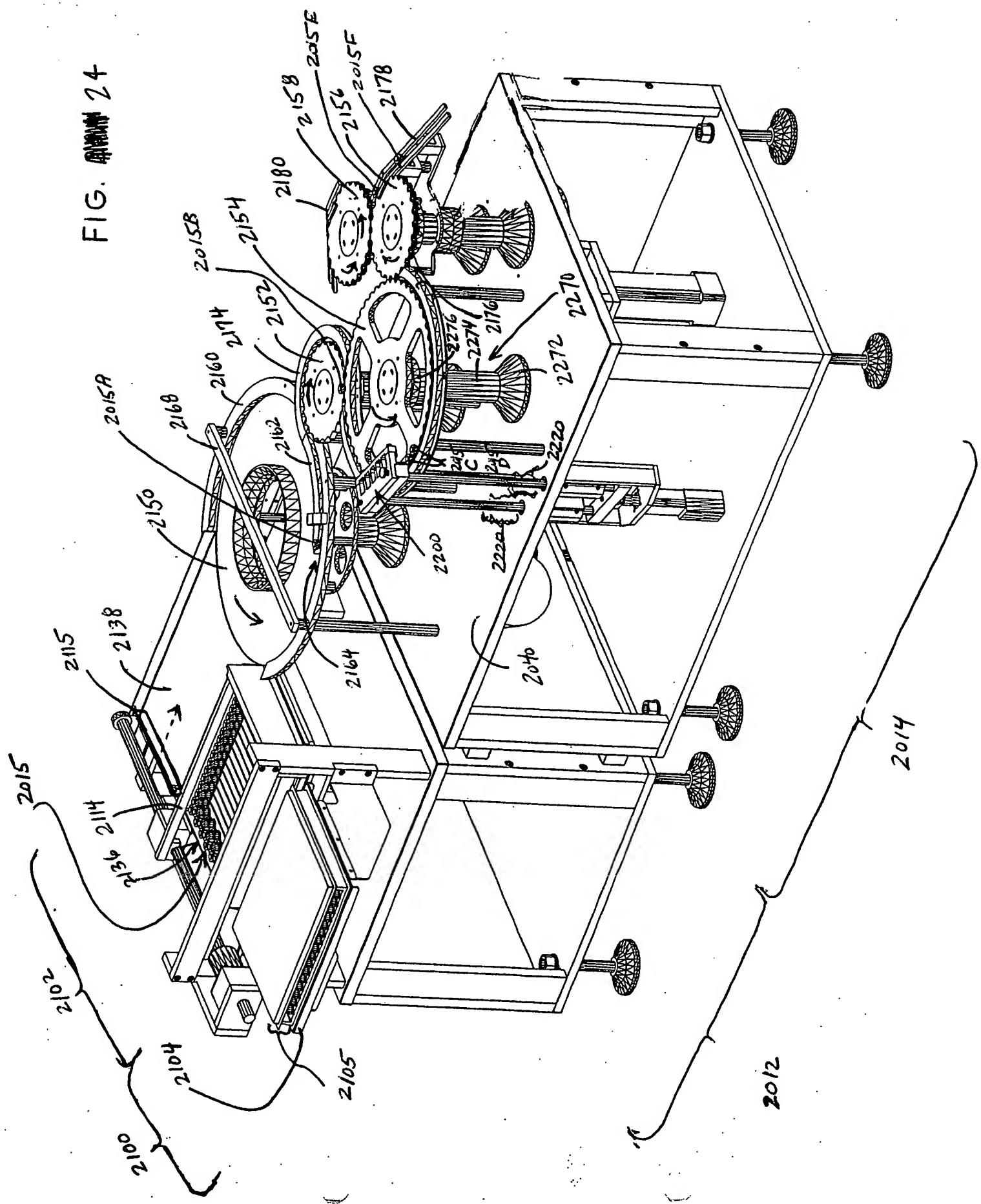
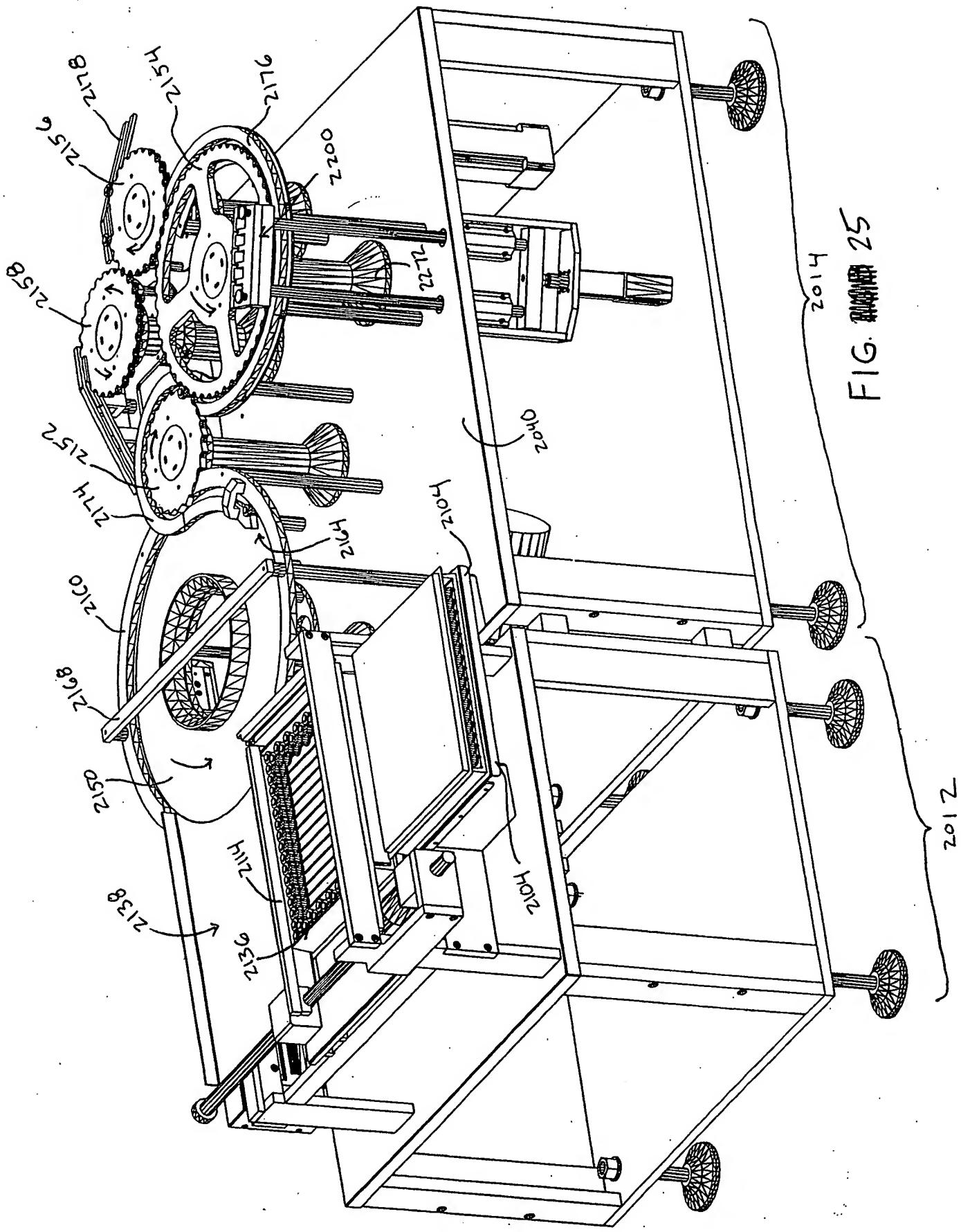


FIG. 25



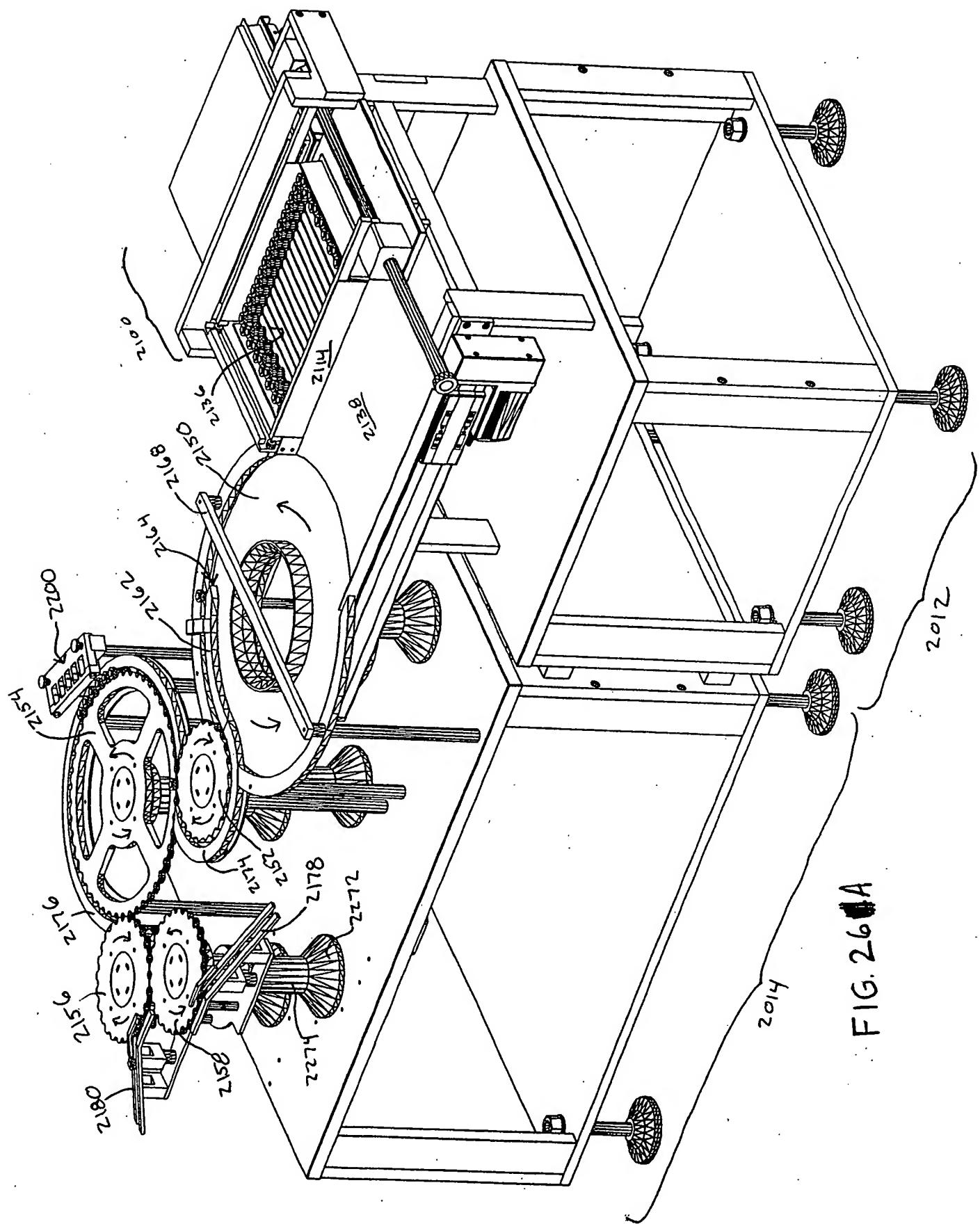


FIG. 26A

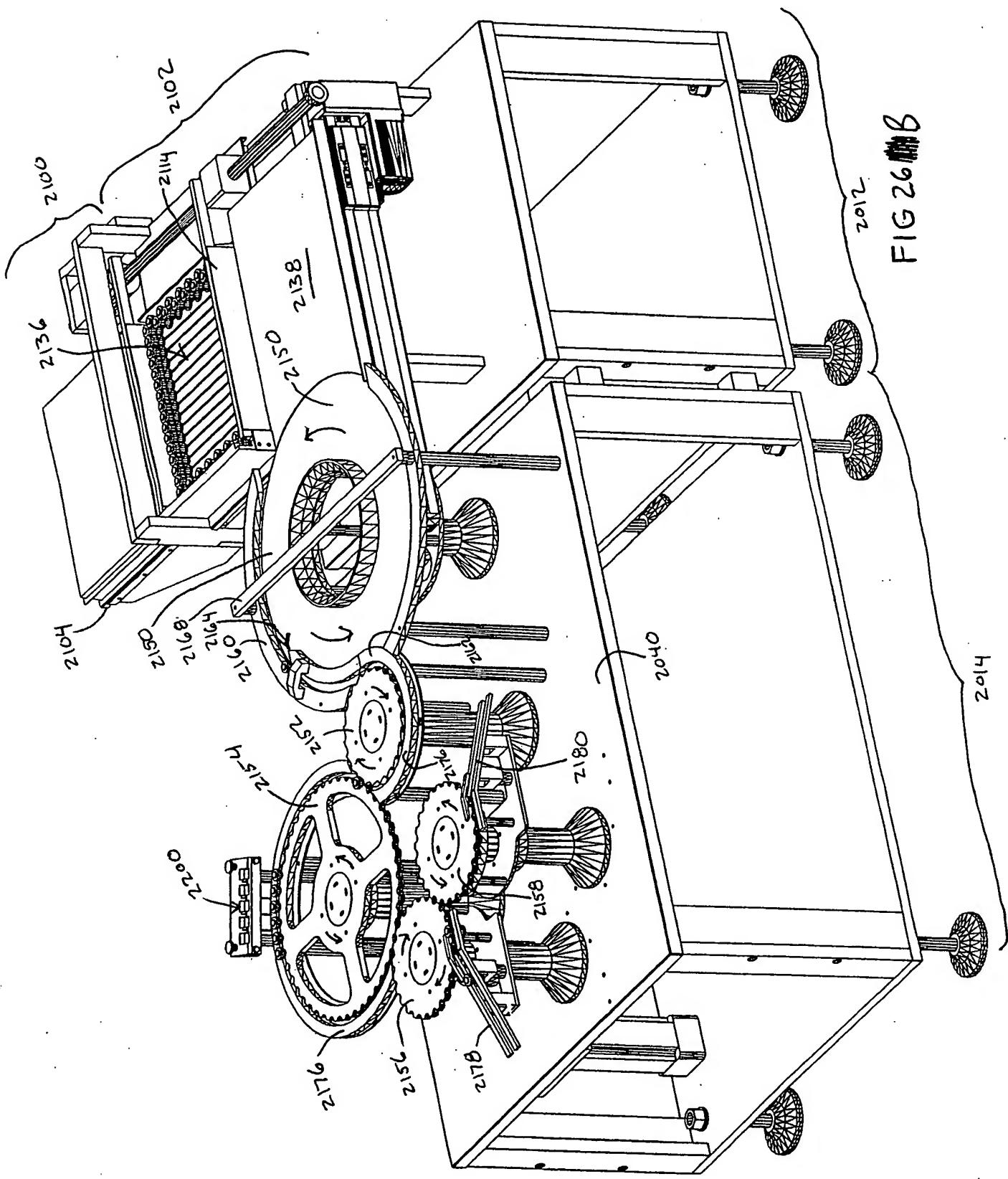


FIG 26

FIG. 27

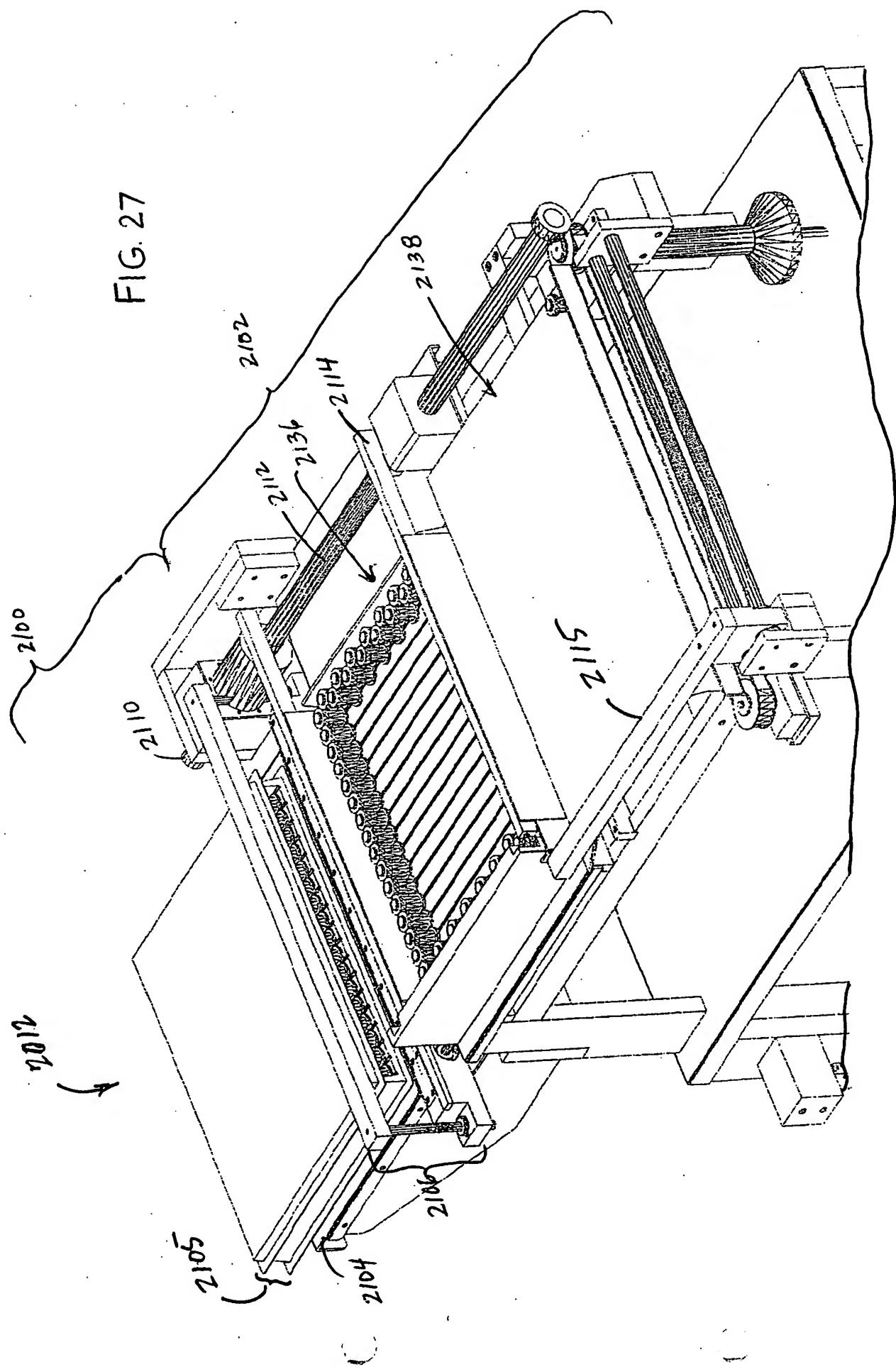
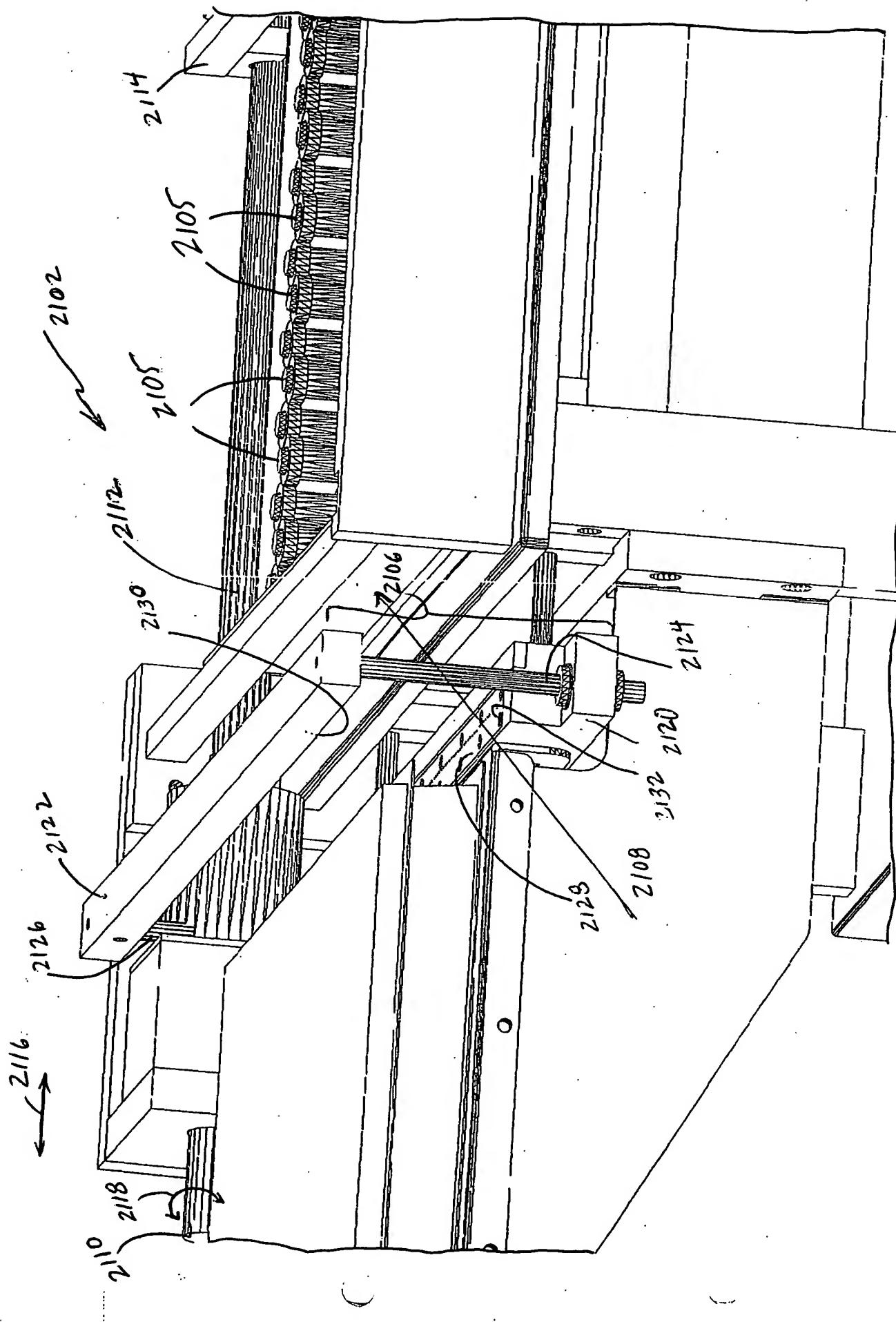


FIG. 28



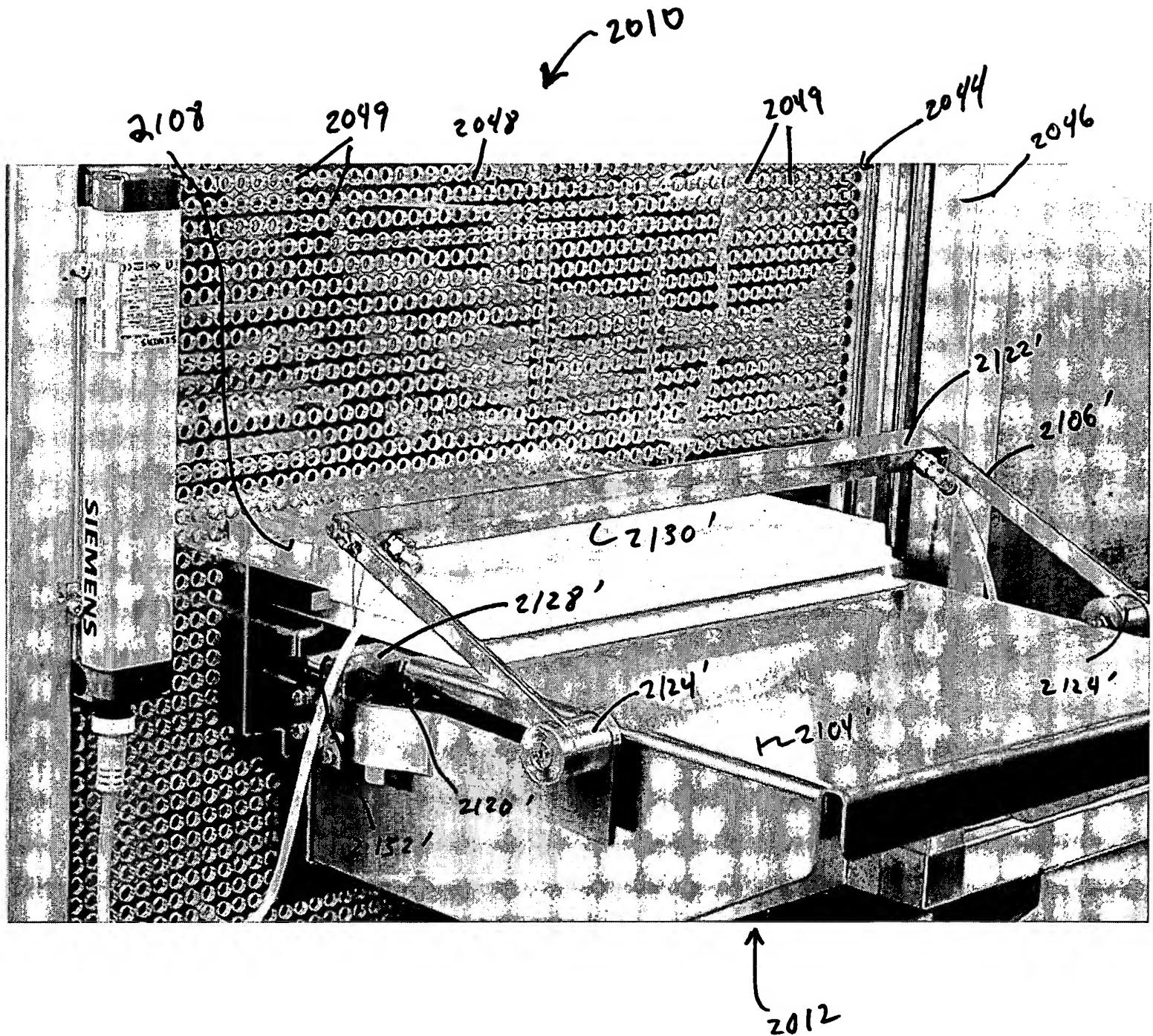
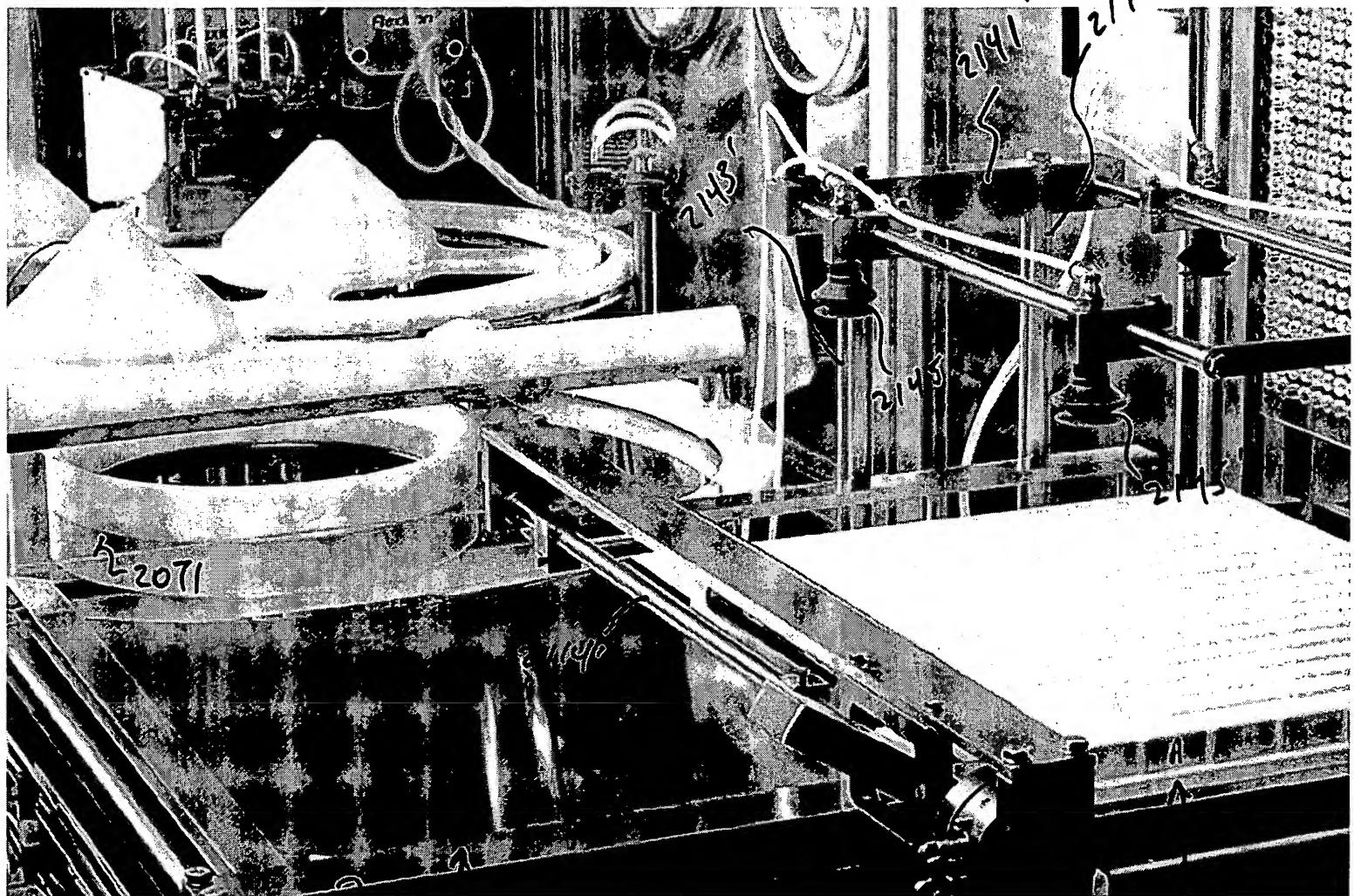
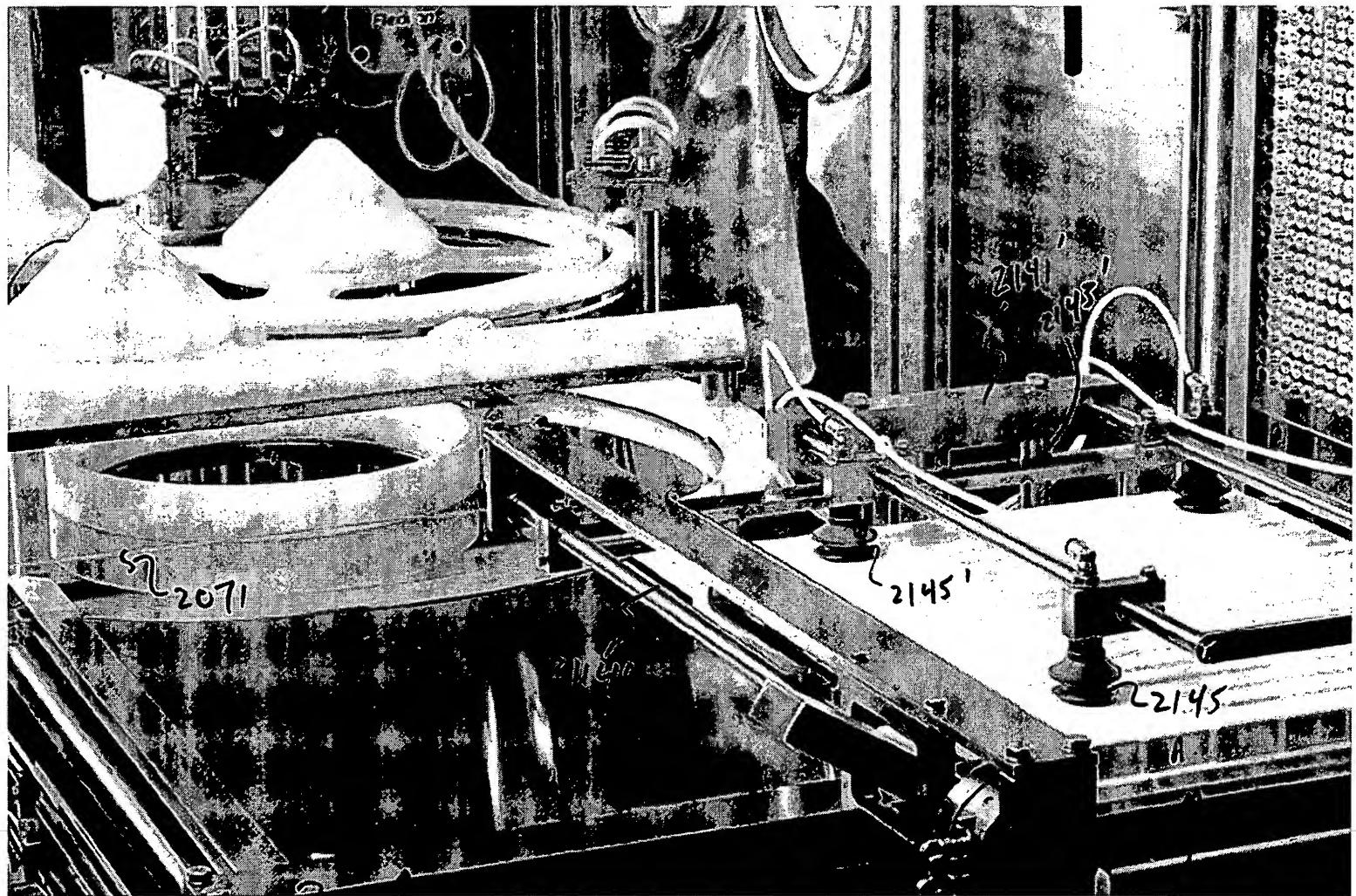


FIG. 28A



215'
2138'
2136'

FIG. 28 B



215'
2138'

2145'

FIG. 28C

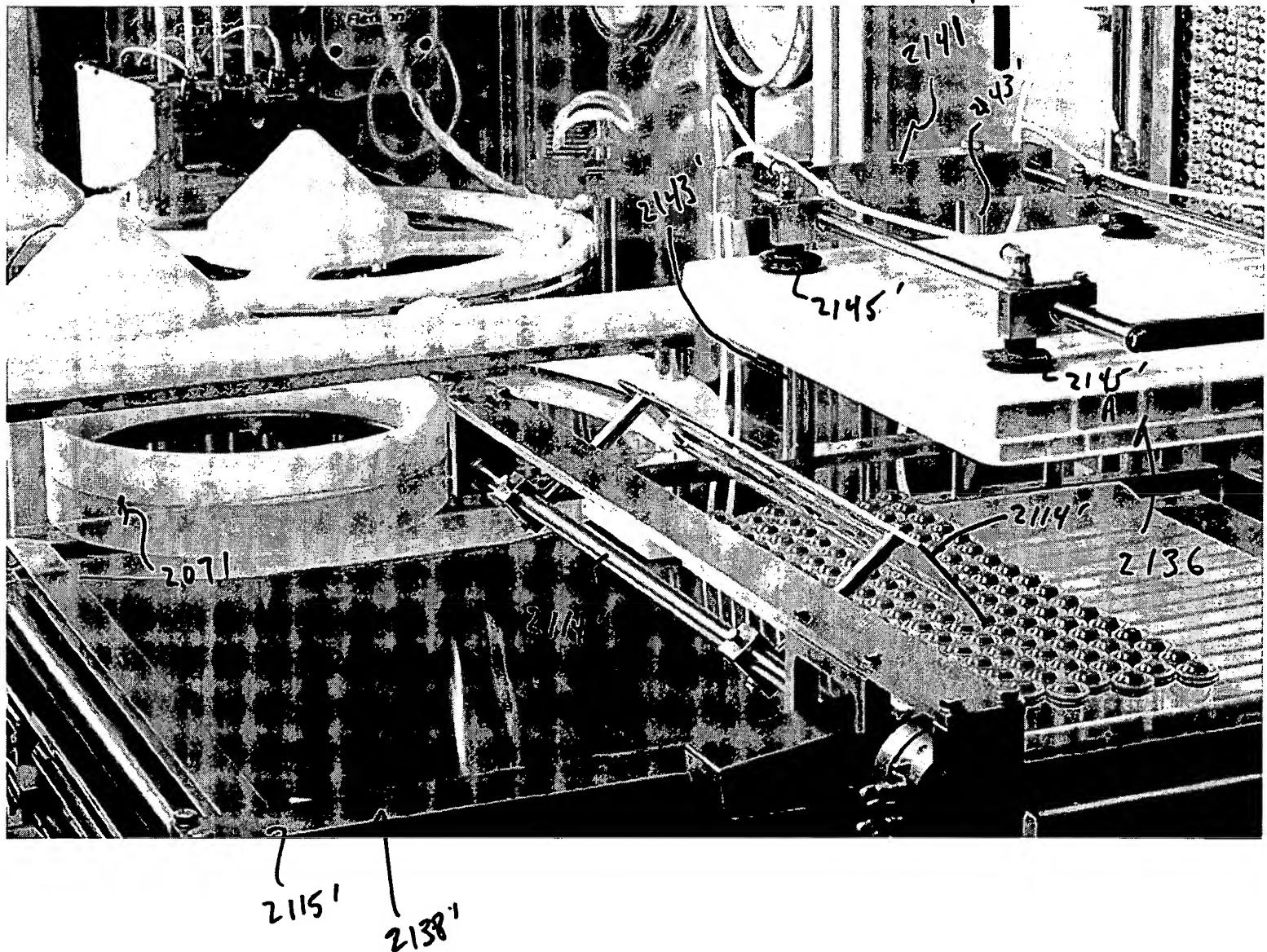
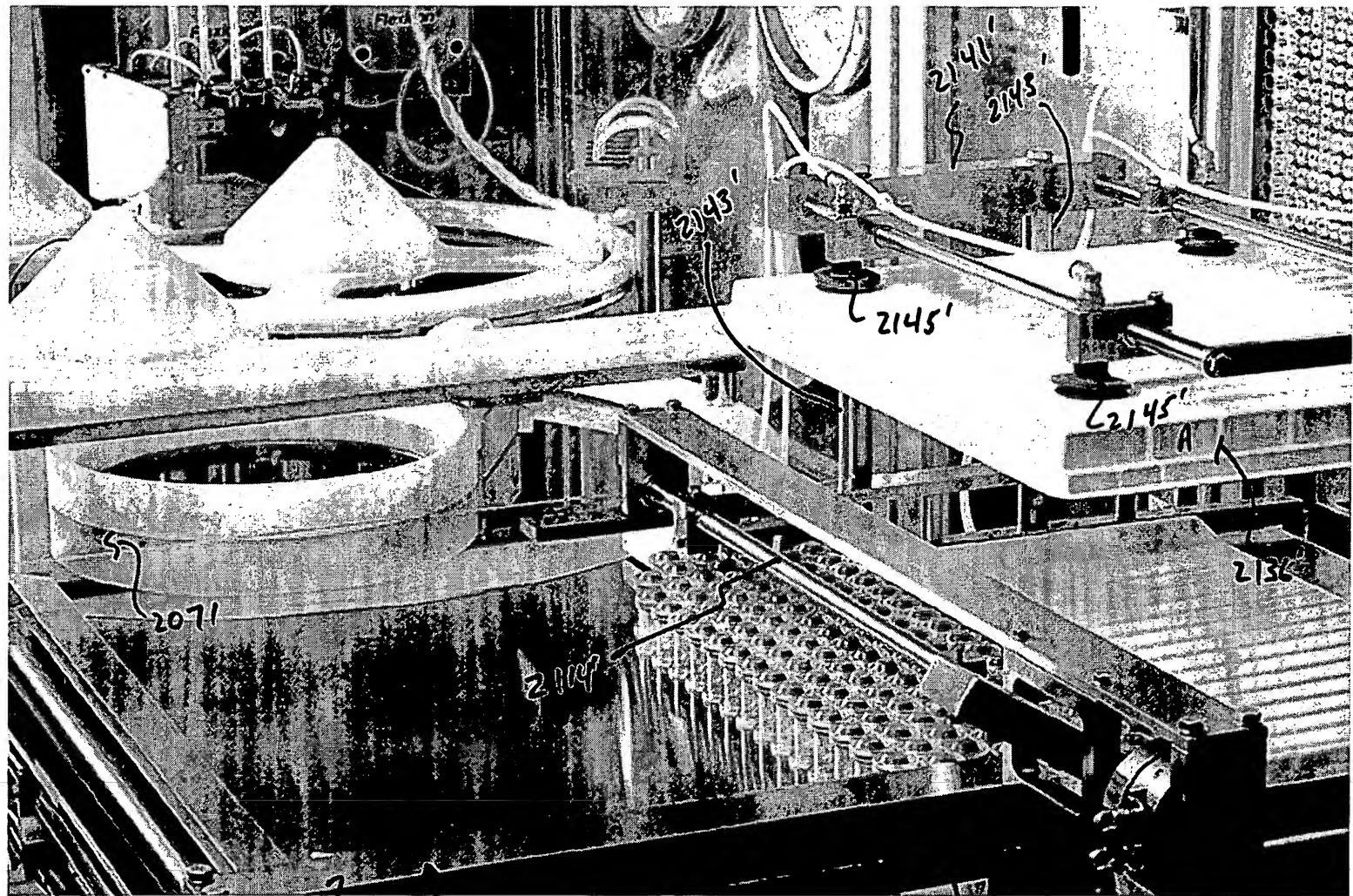


FIG. 28D



2115'
2138'

FIG. 28E

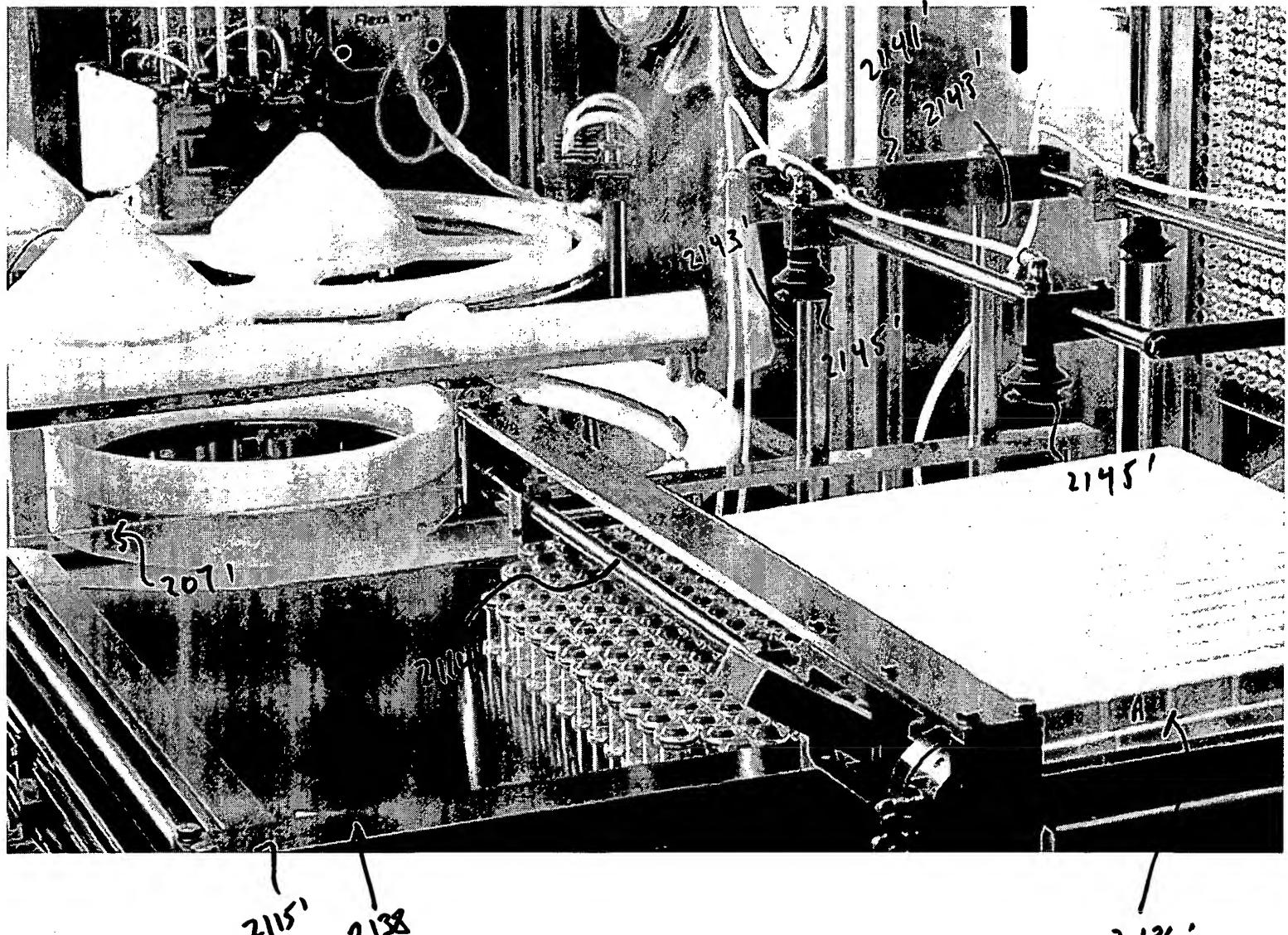


FIG. 28 F

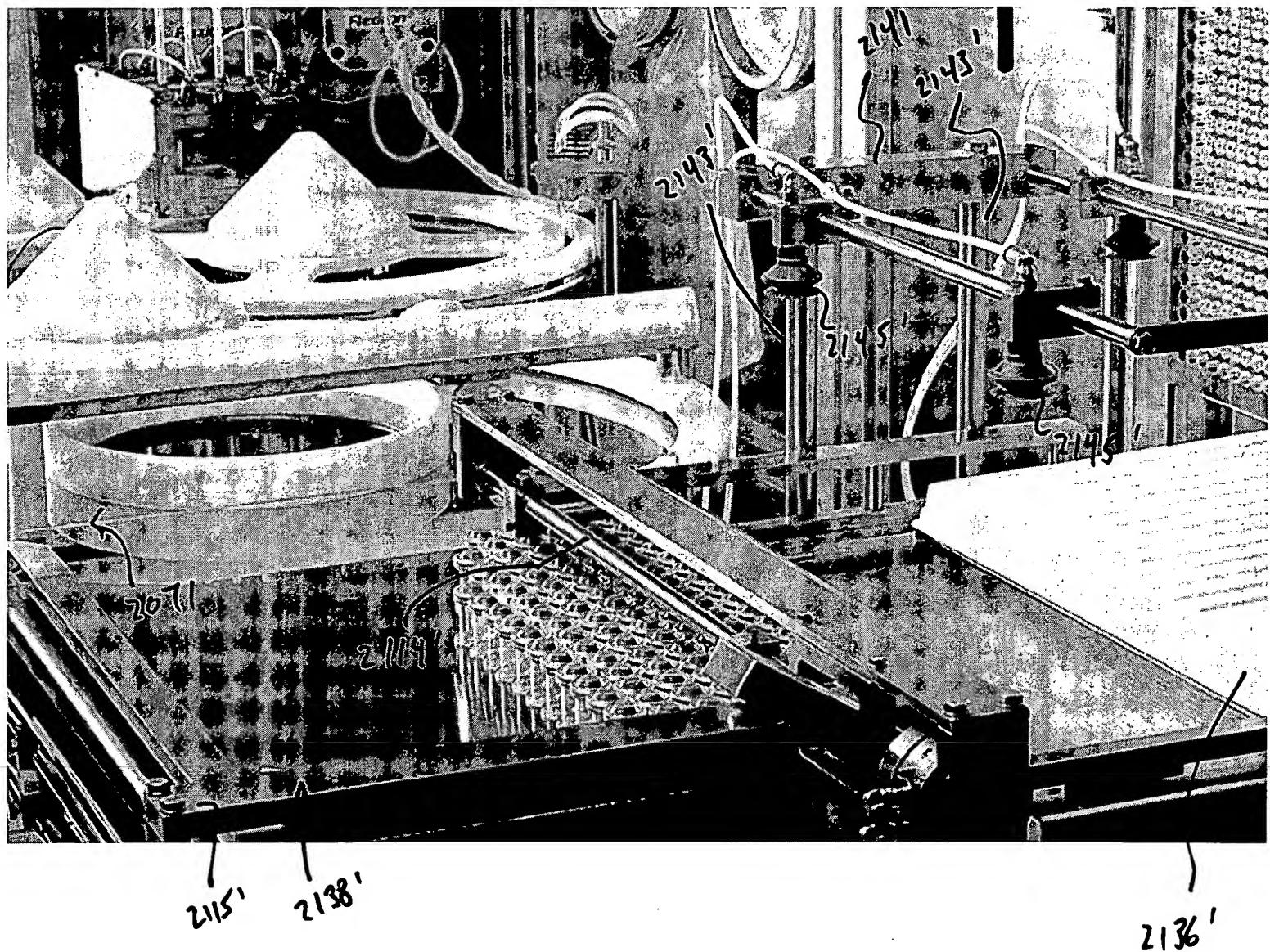


FIG. 28G

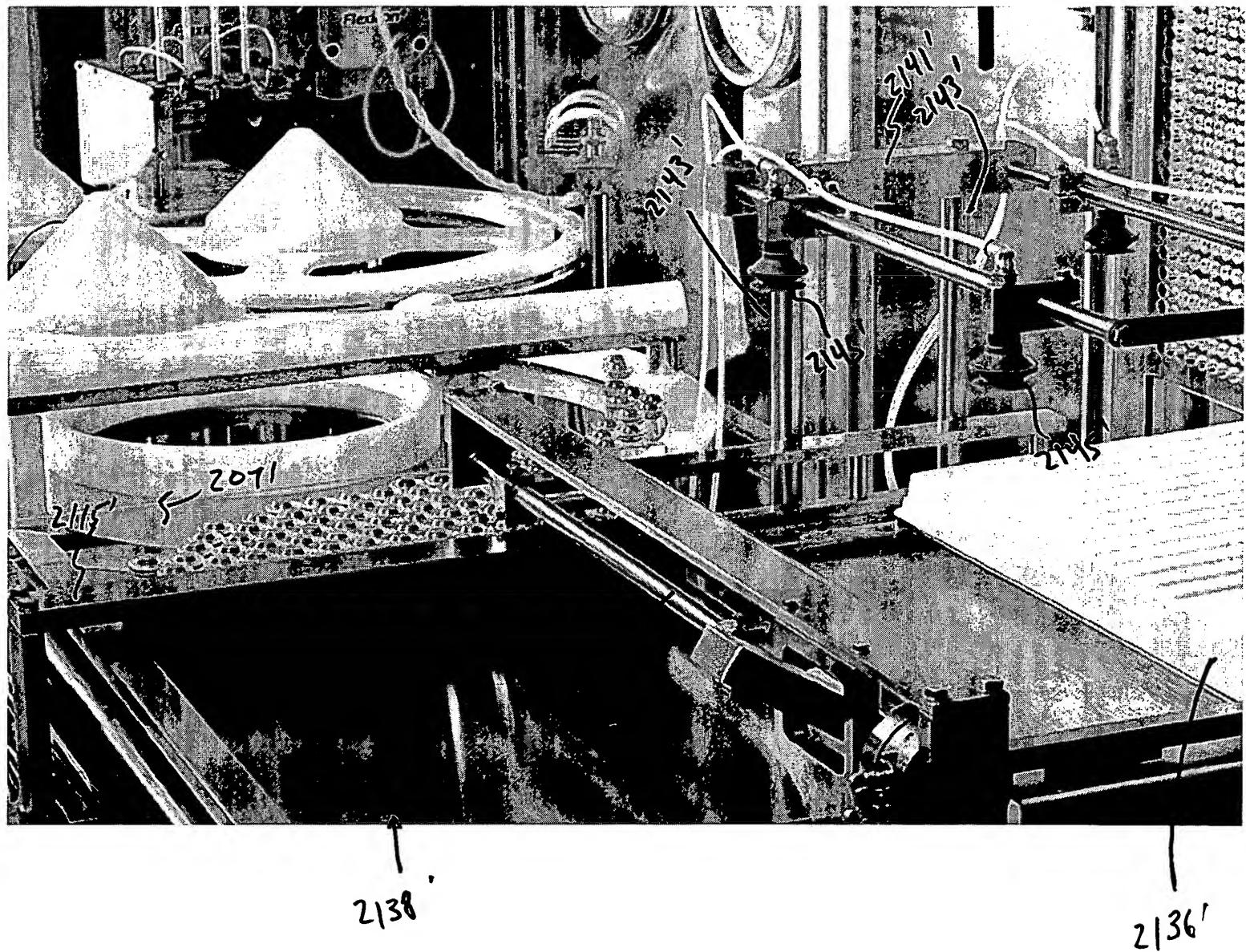
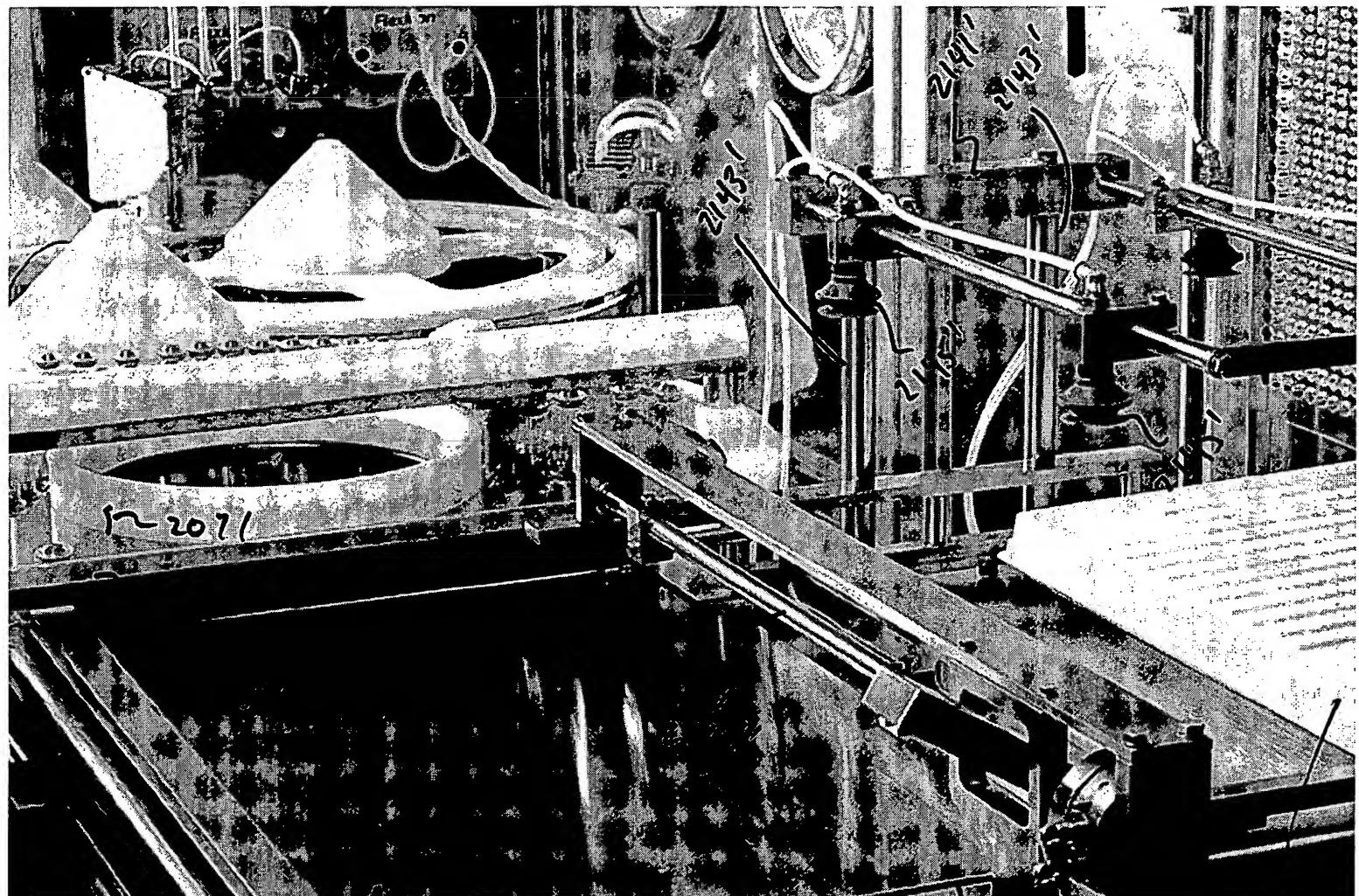


FIG. 28 H



2138'

2136'

FIG. 28 I

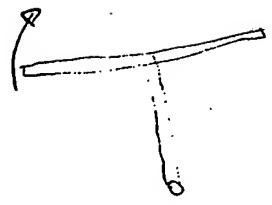


FIG. 29

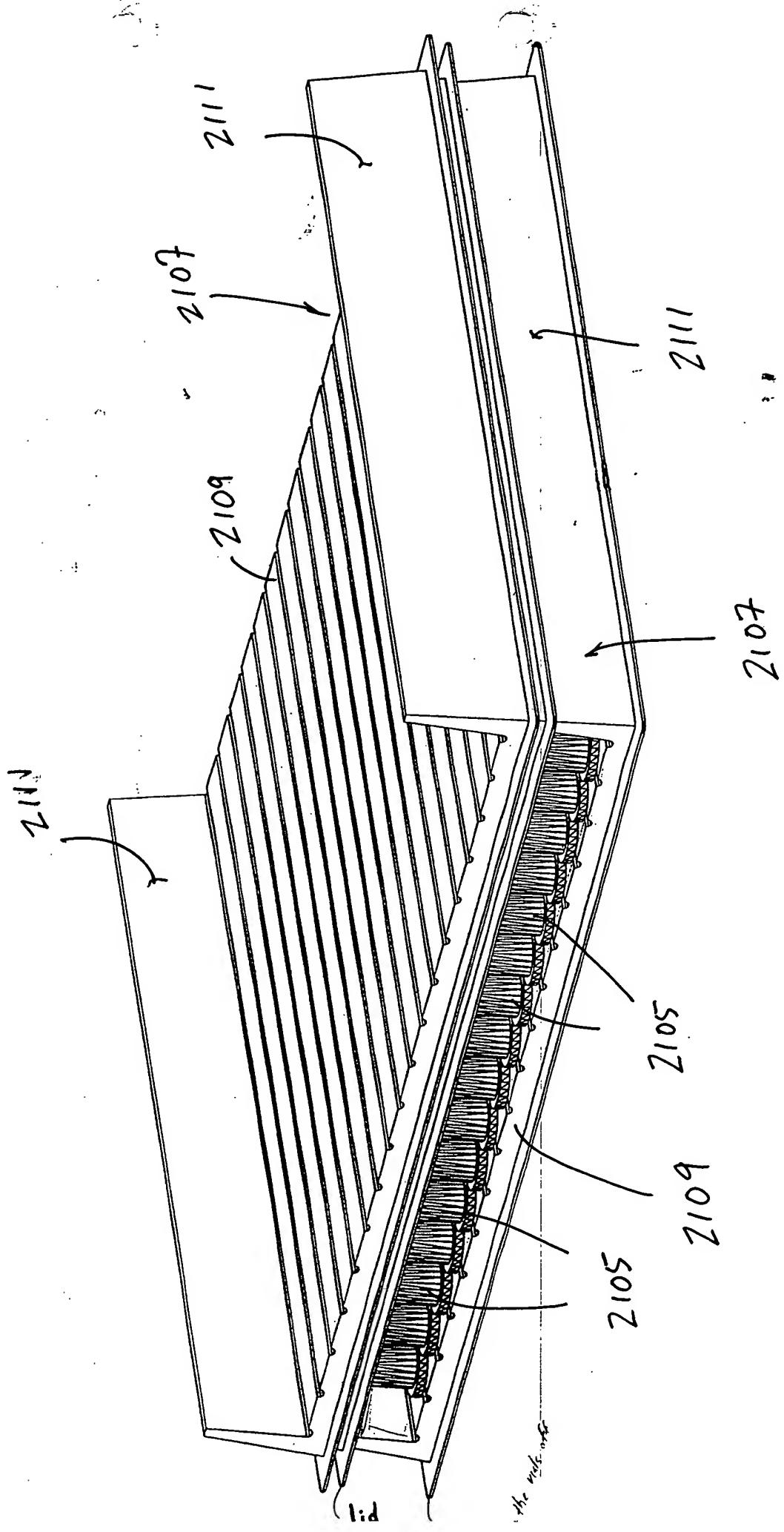
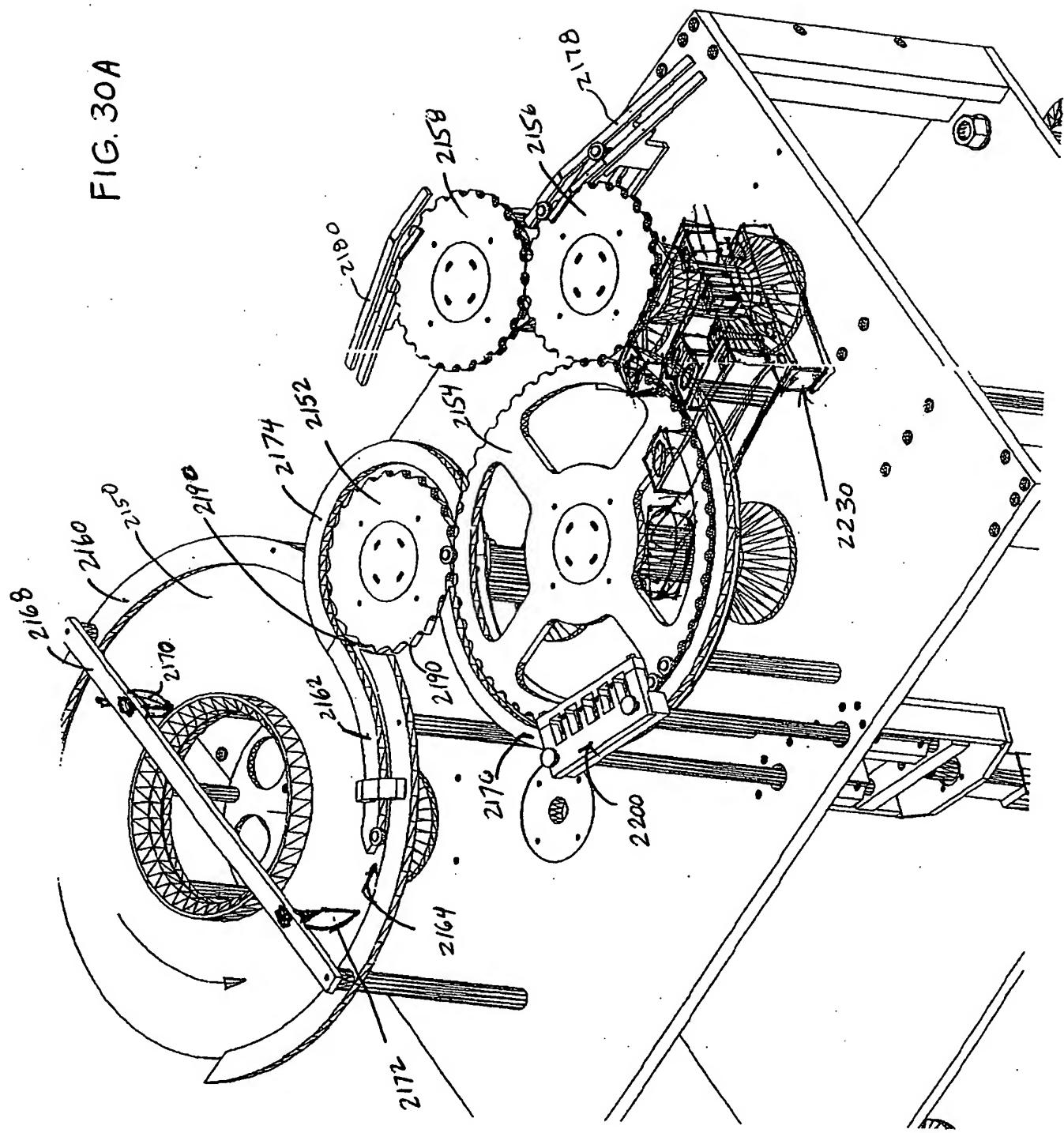
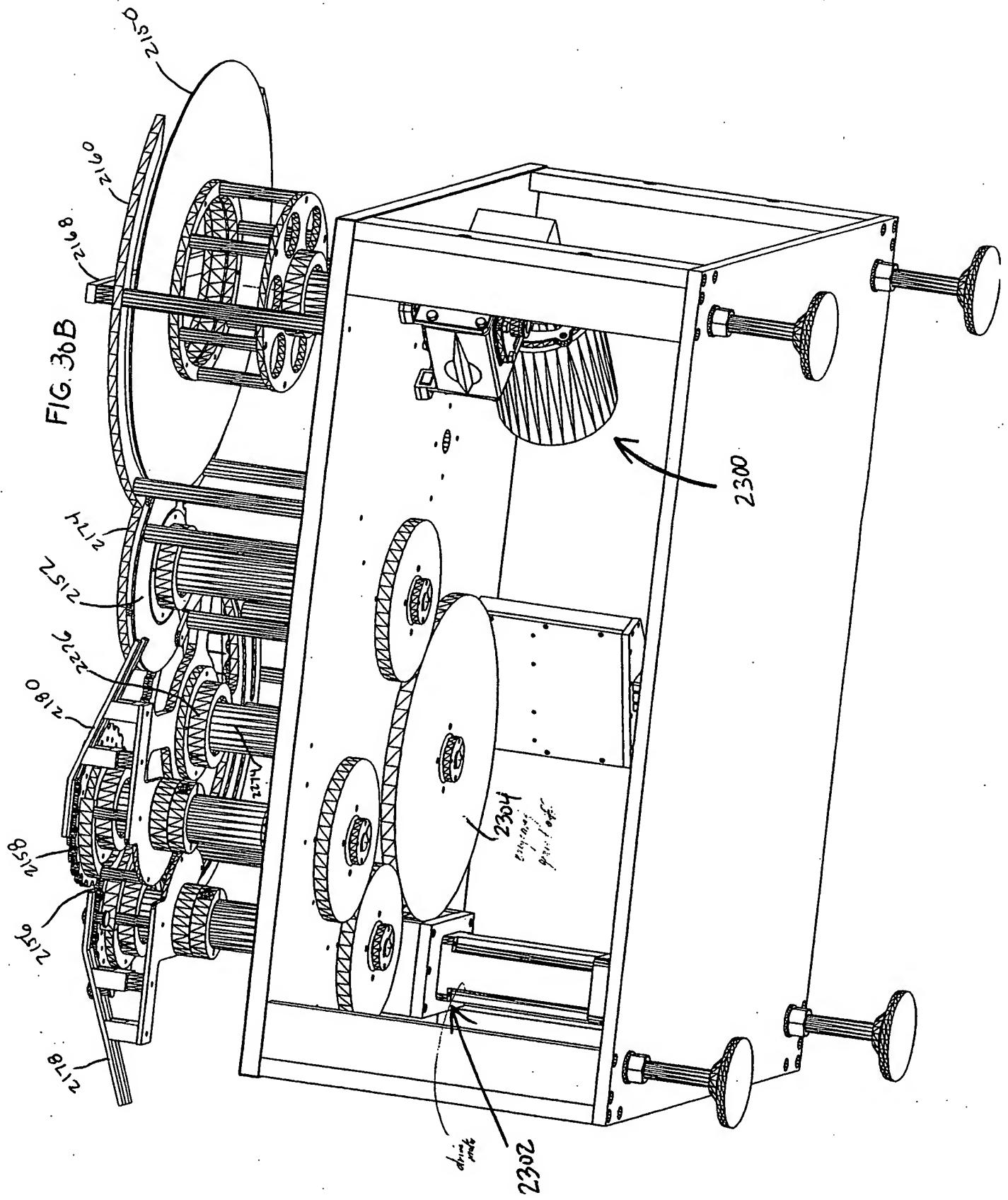


FIG. 30A





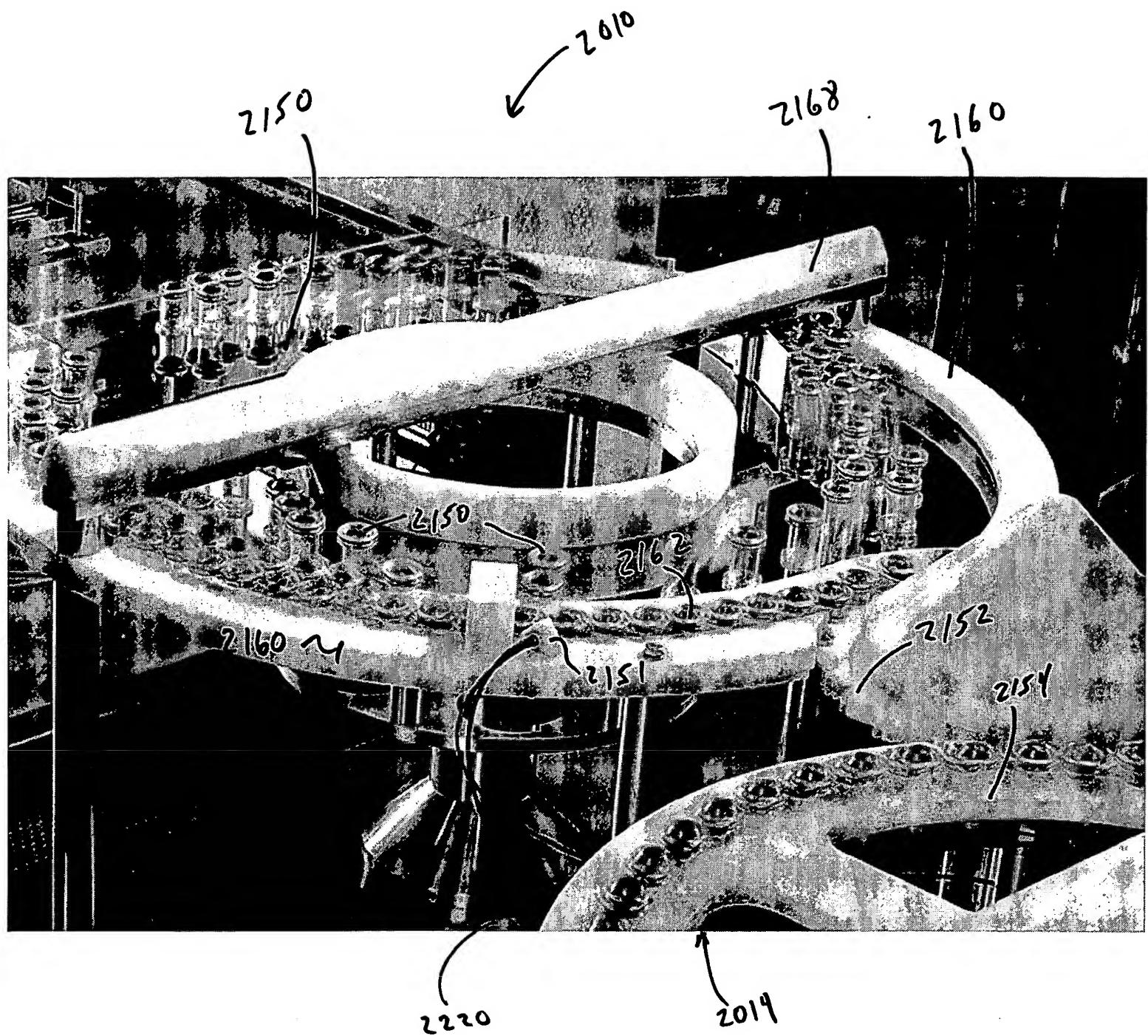


FIG. 30C

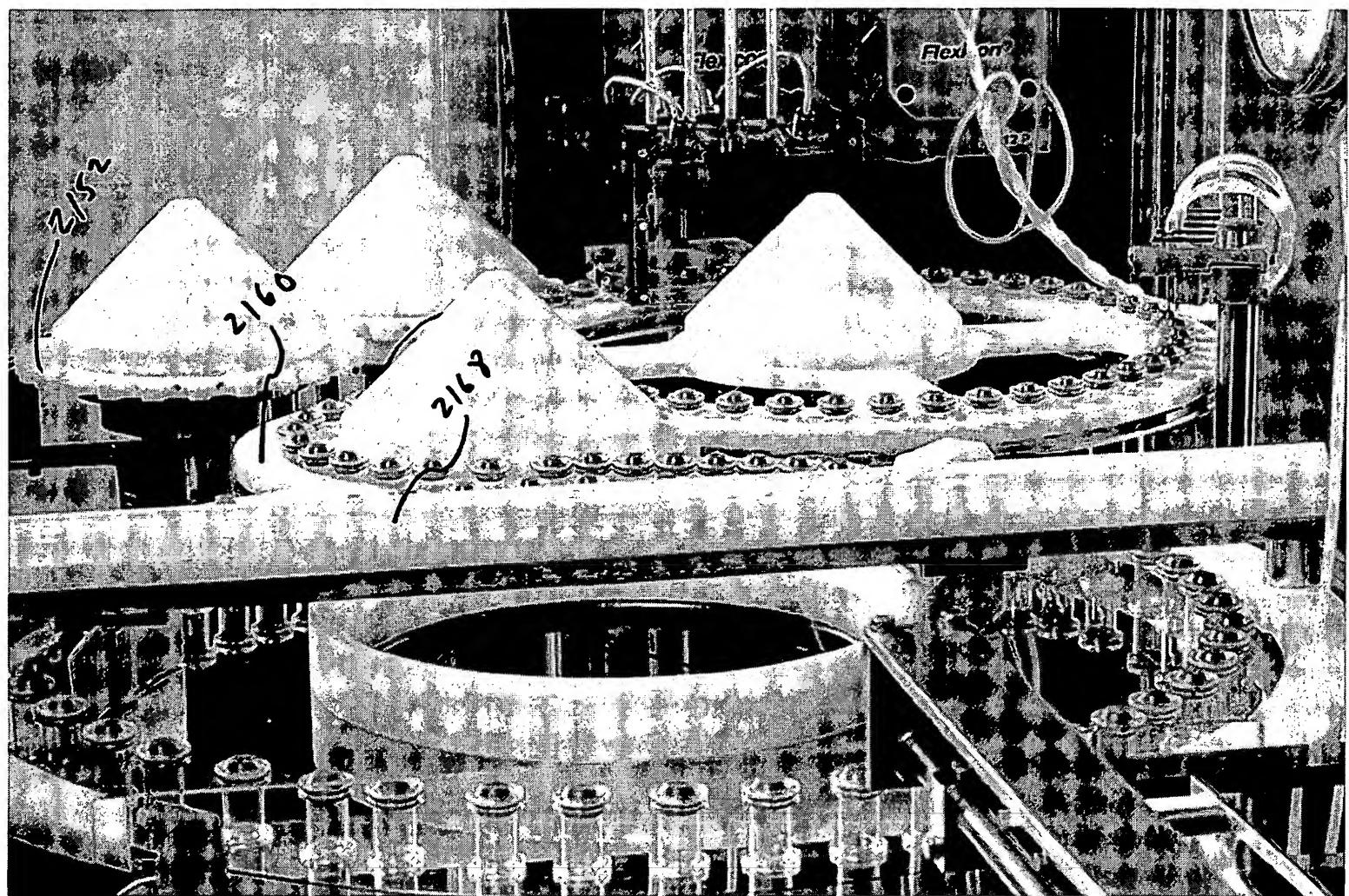


FIG. 30 D

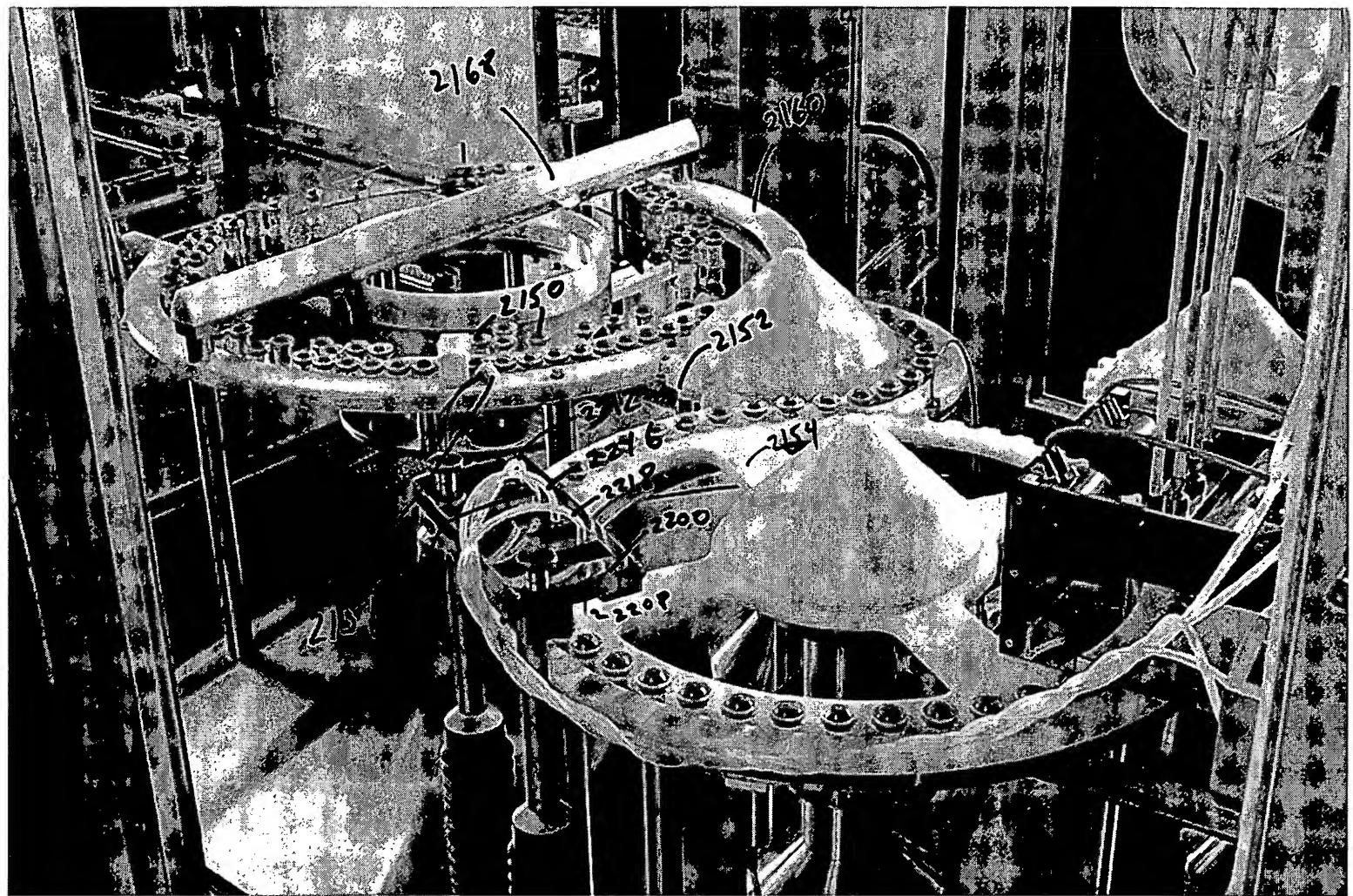


FIG. 30E

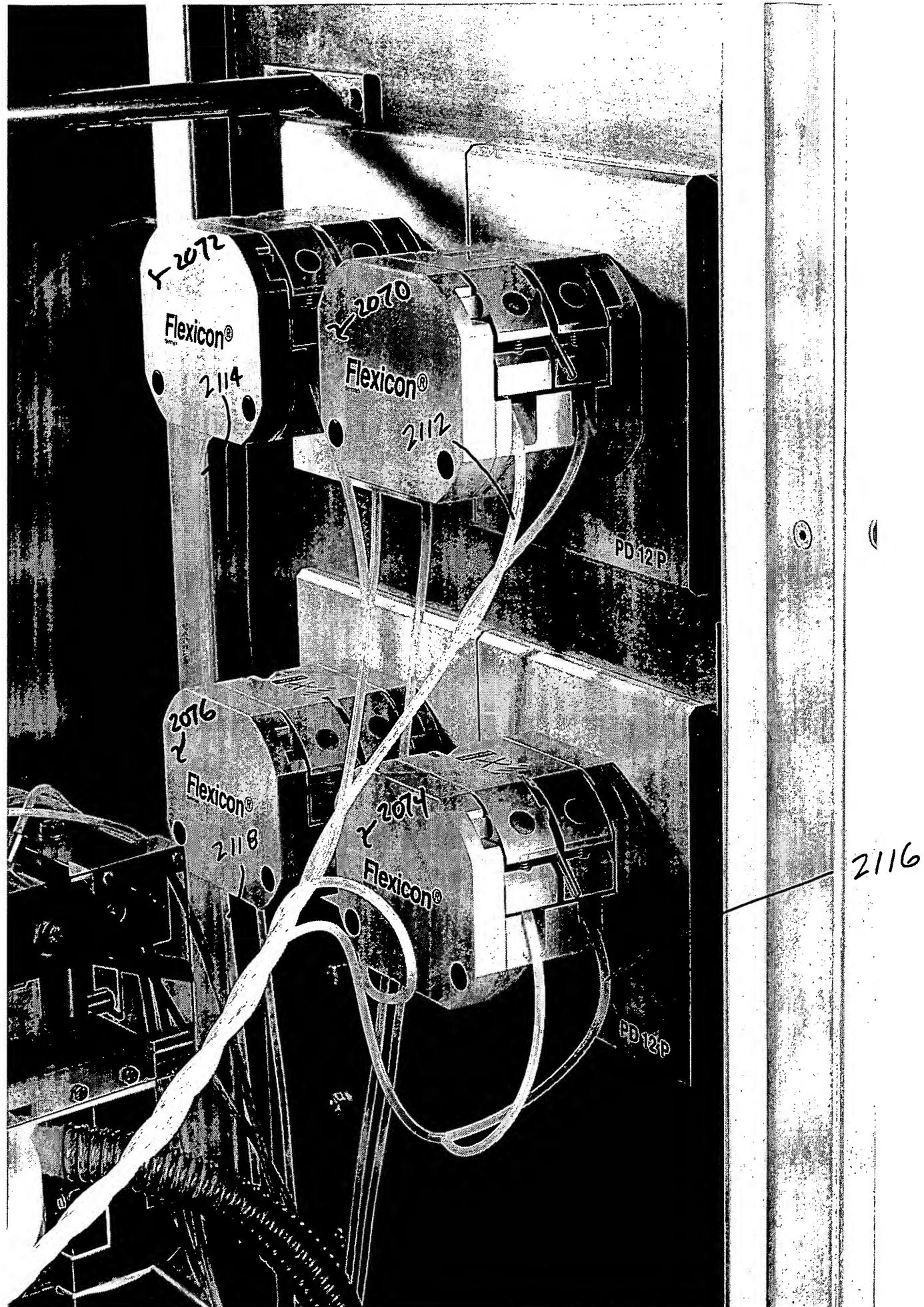


FIG. 30F

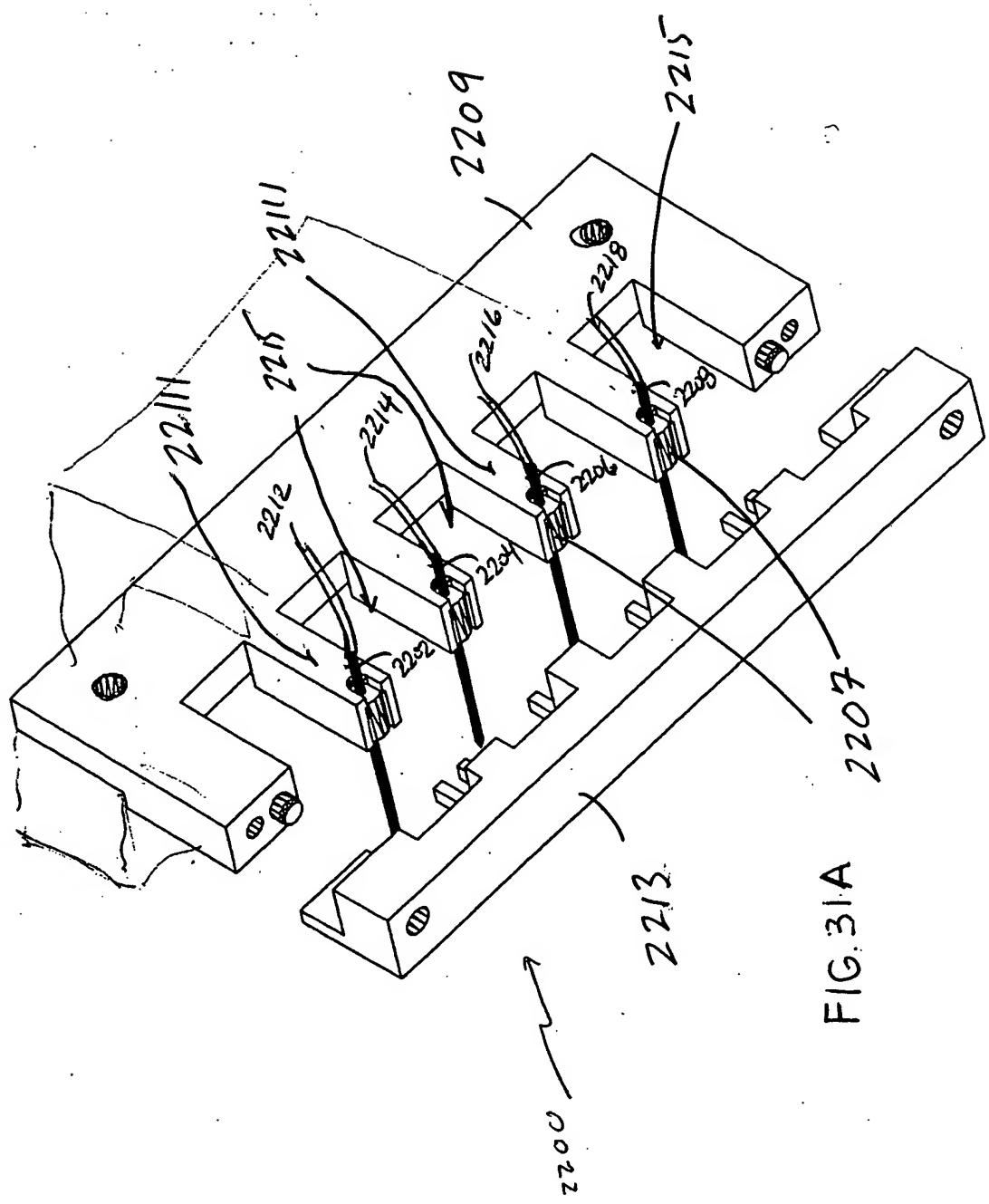


FIG. 31A

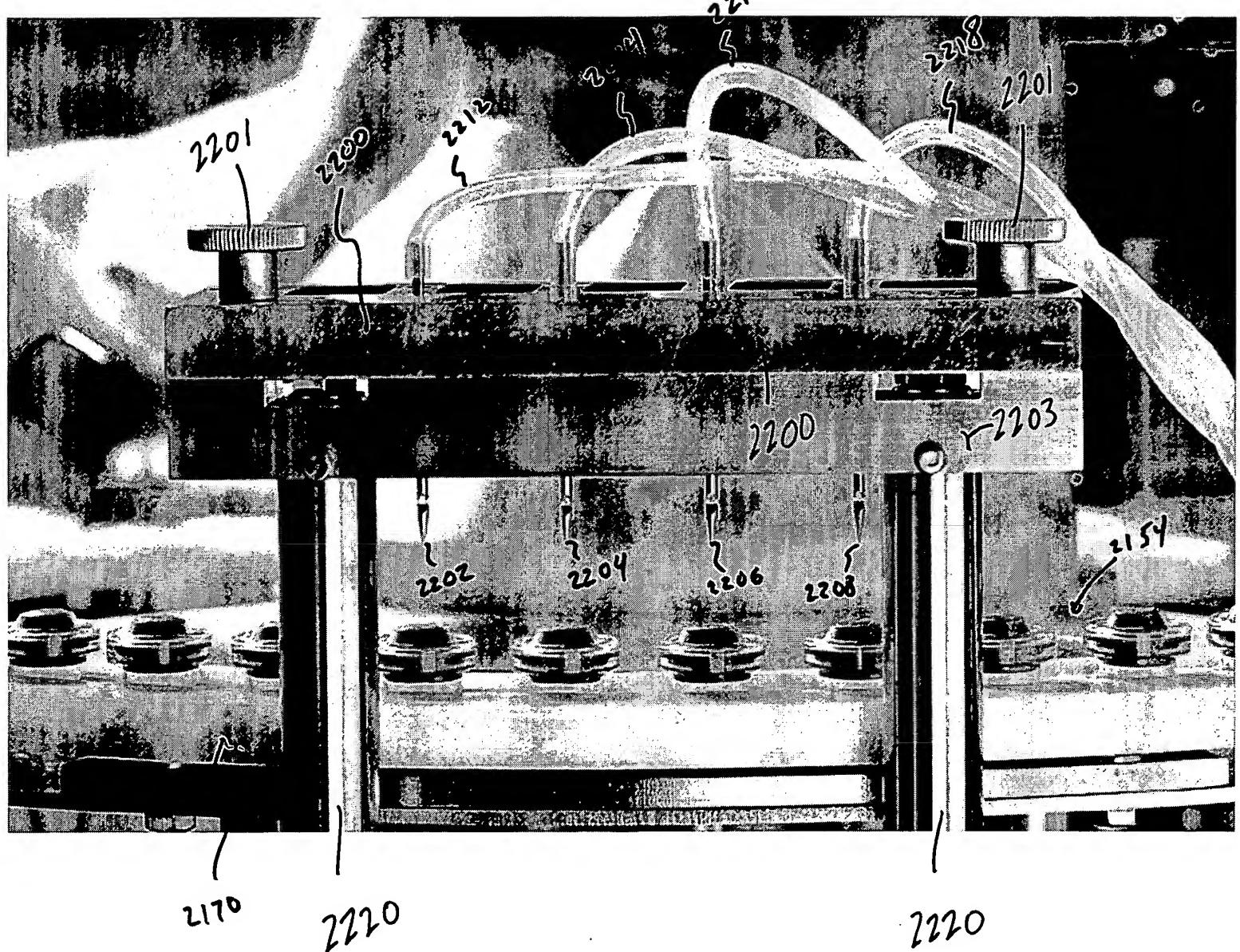


FIG. 31B

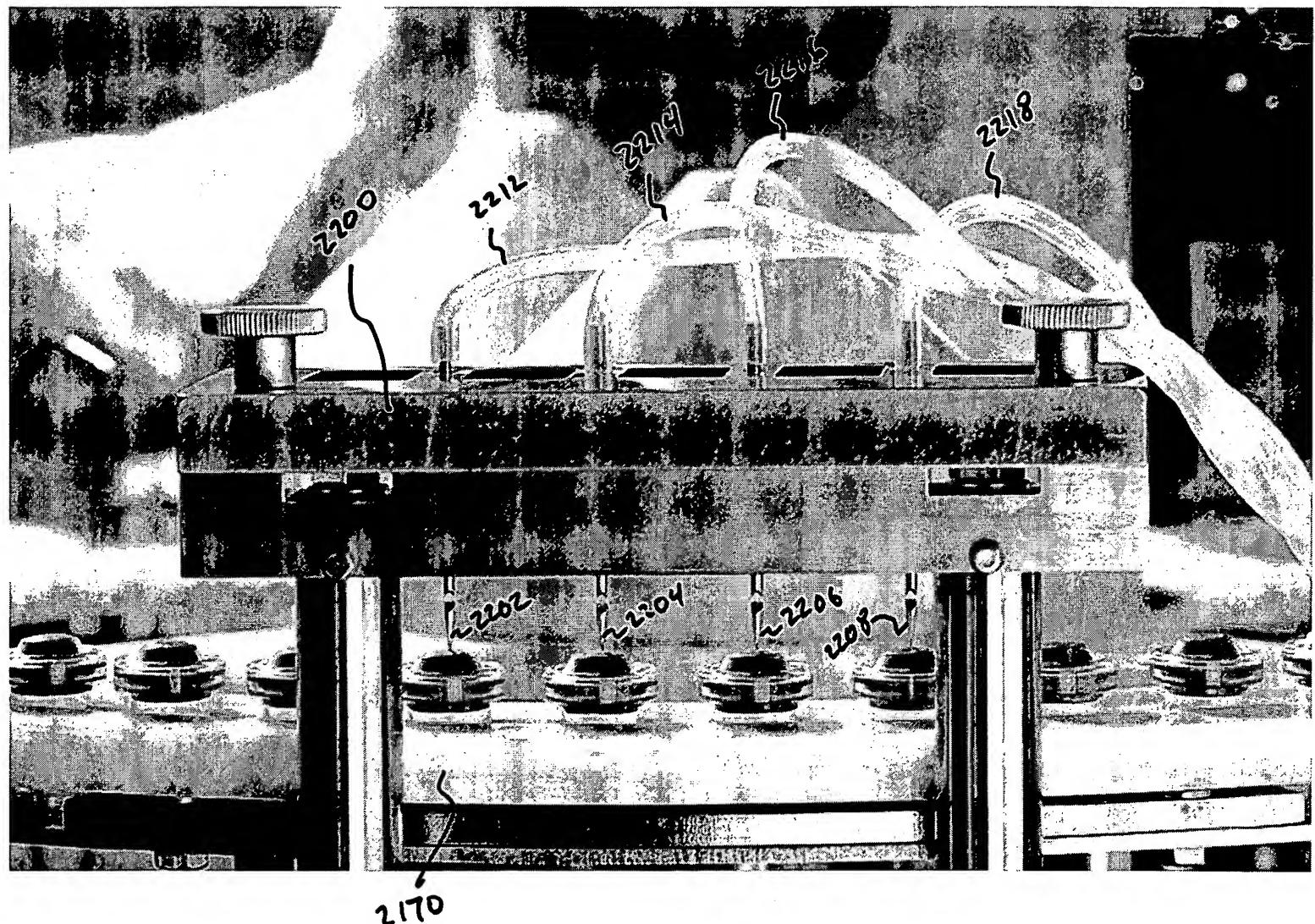


FIG. 31C



FIG. 31D

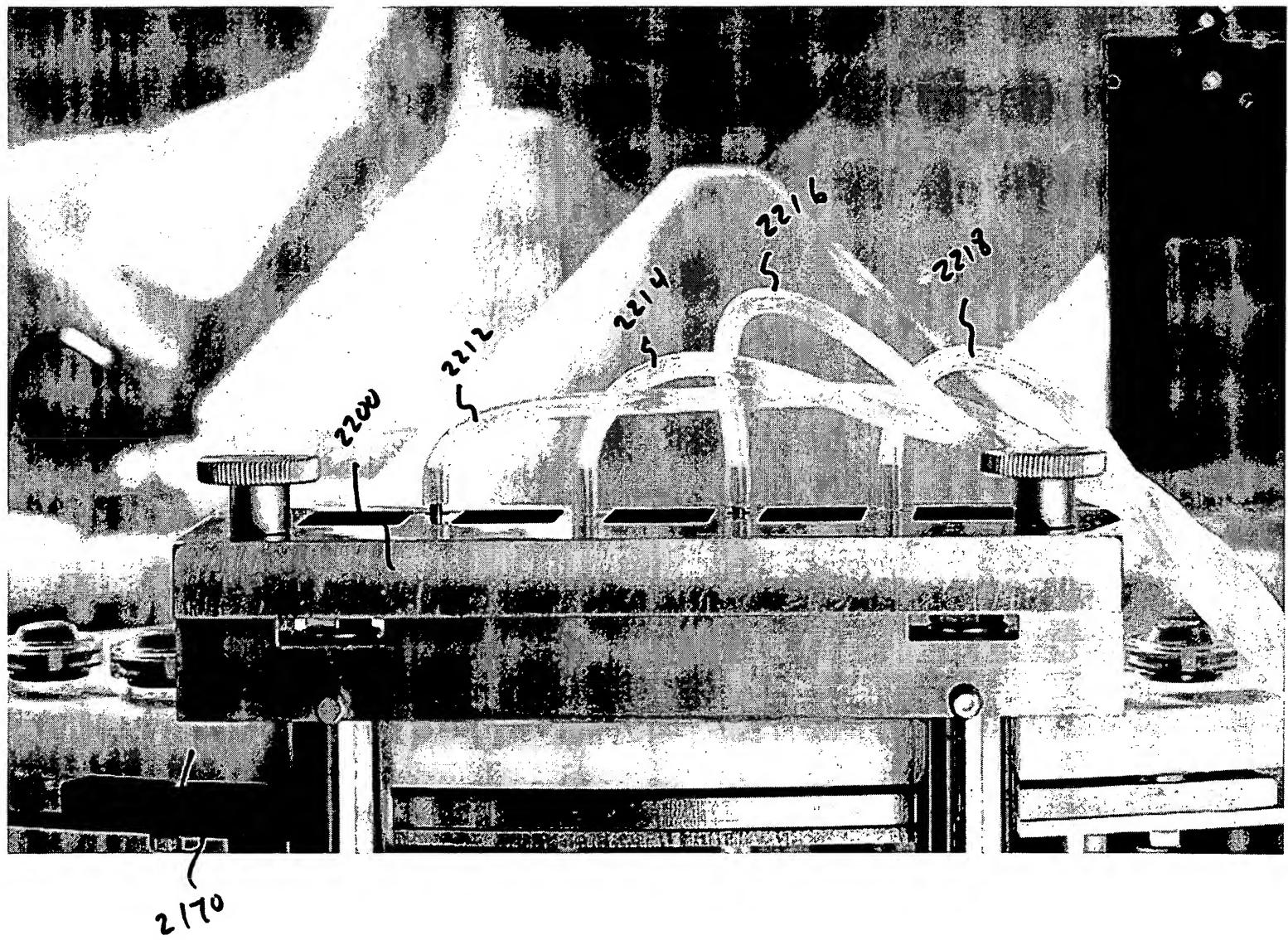


FIG. 31E

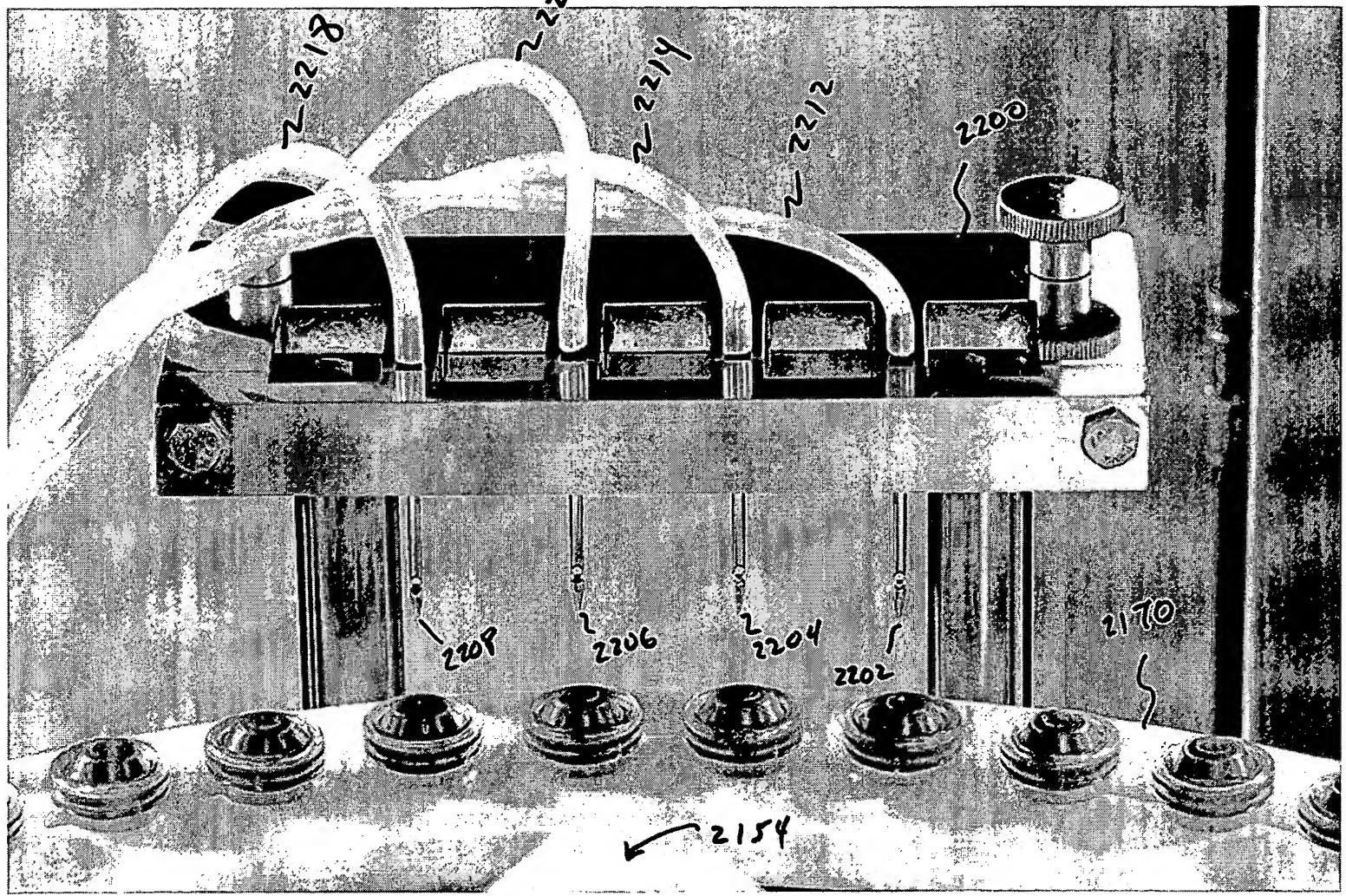


FIG. 31F

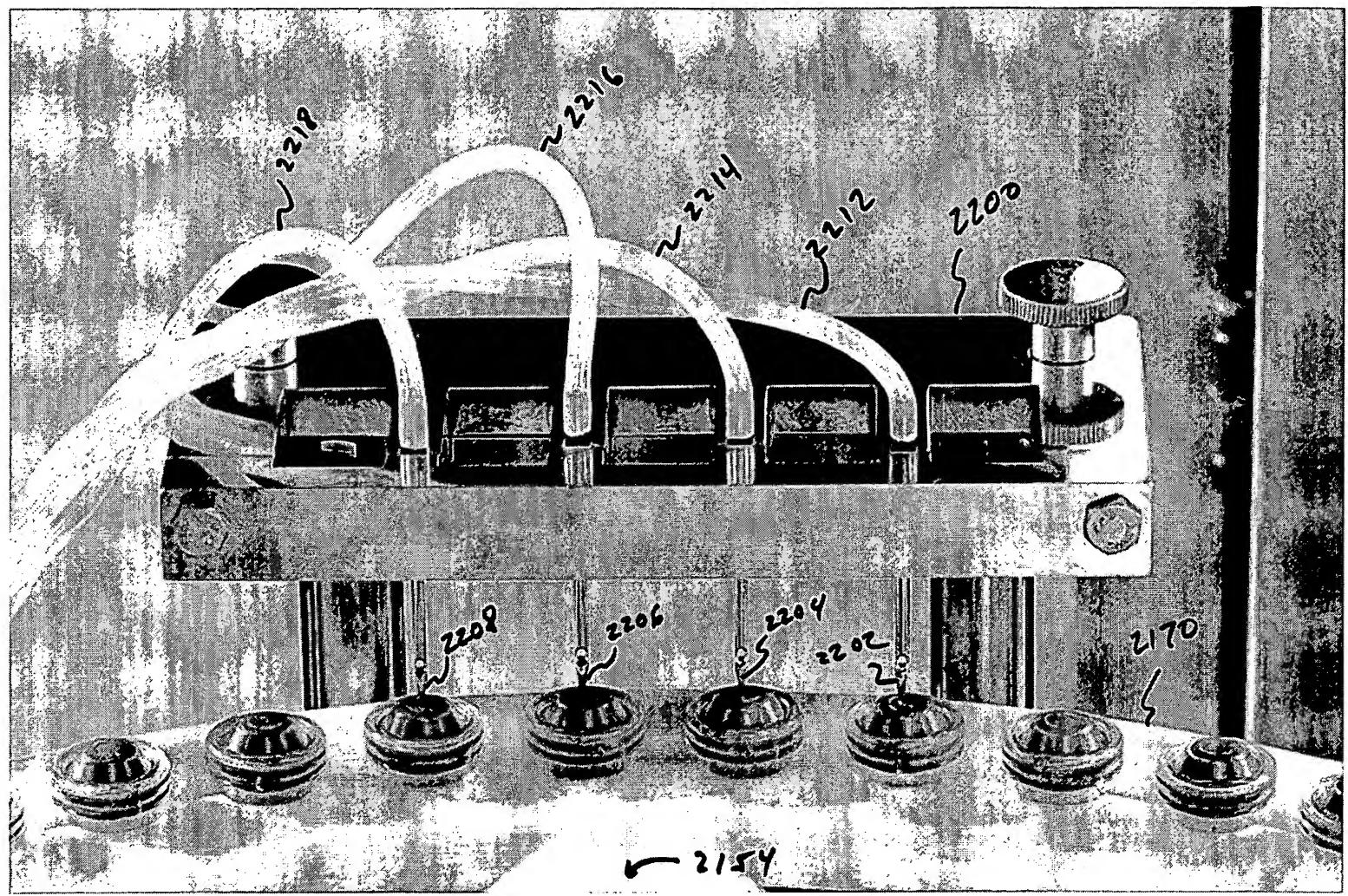


FIG. 31G

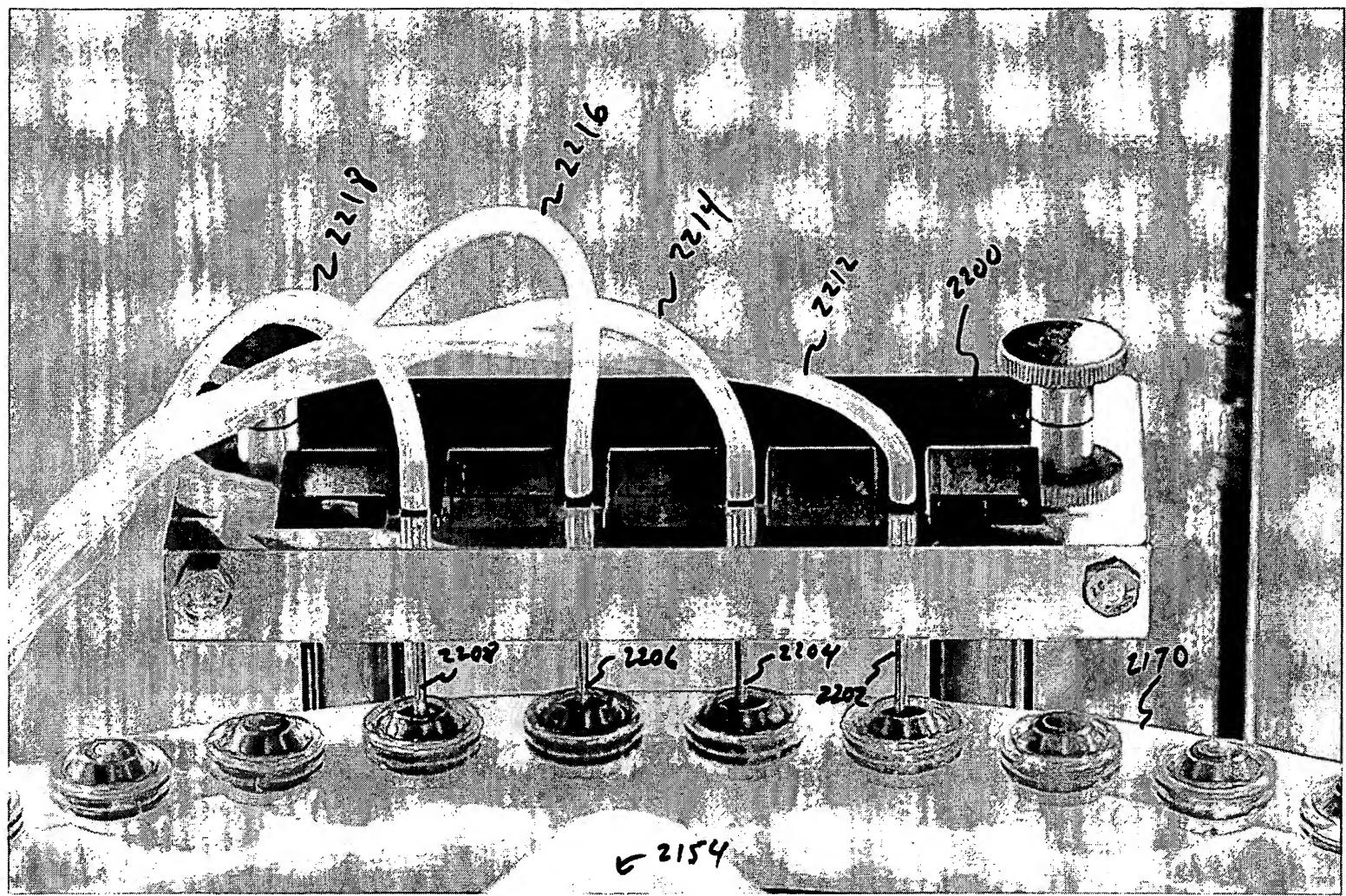


FIG. 31H

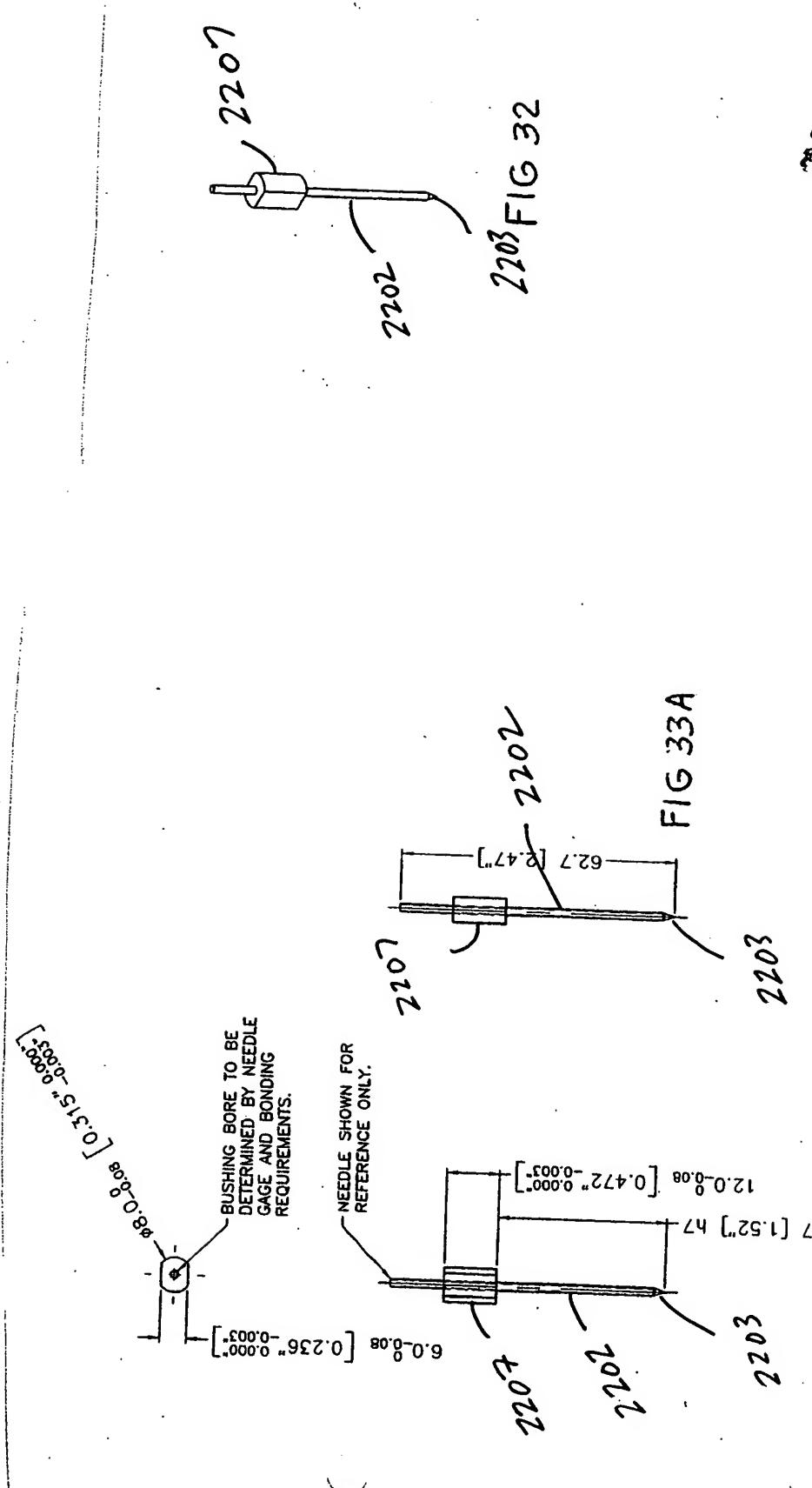


FIG. 34

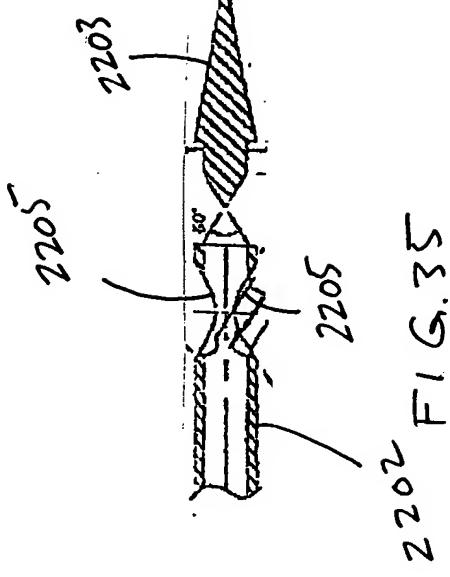
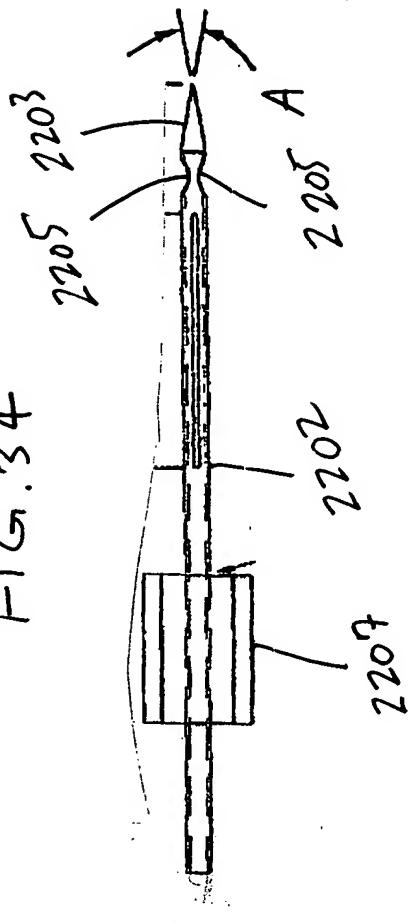
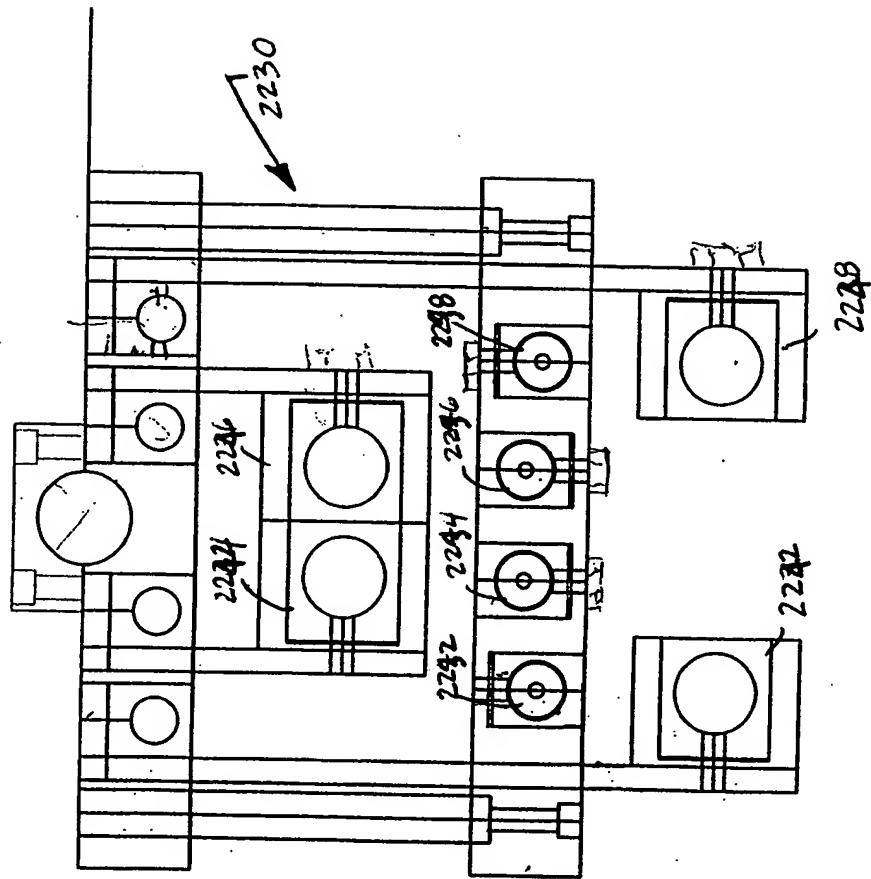


FIG. 36



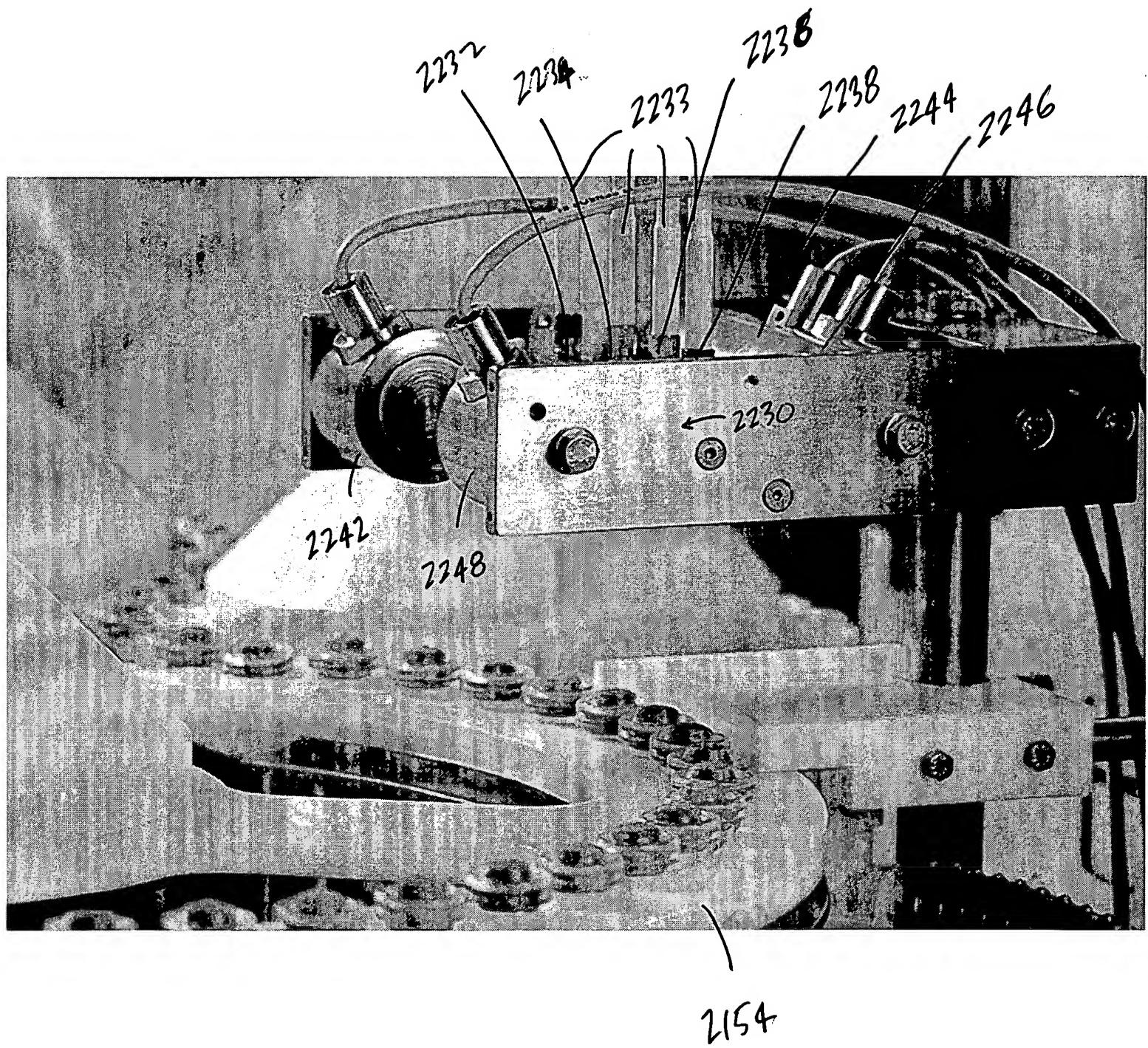
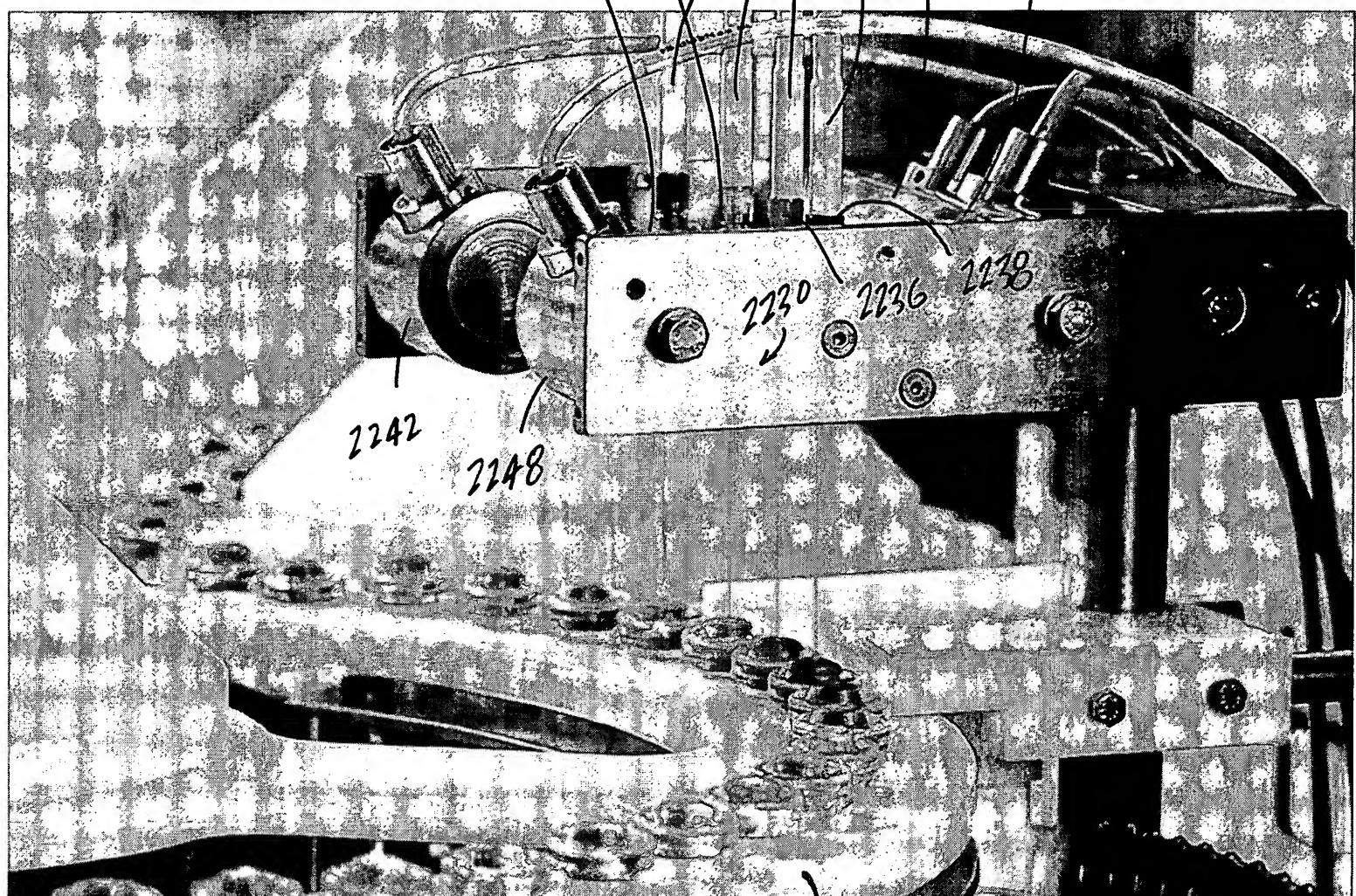


FIG. 37A



2154

FIG. 37B

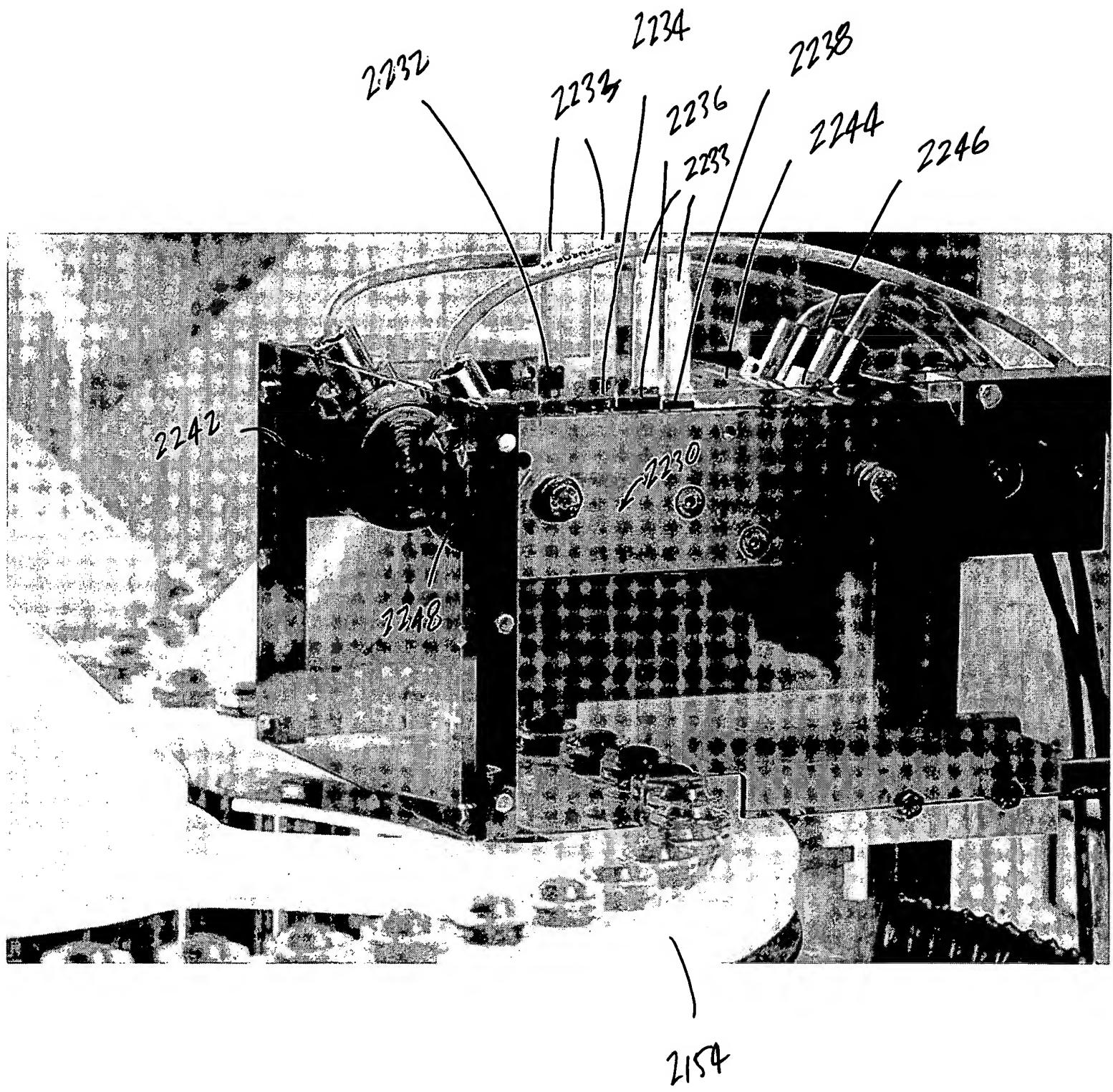
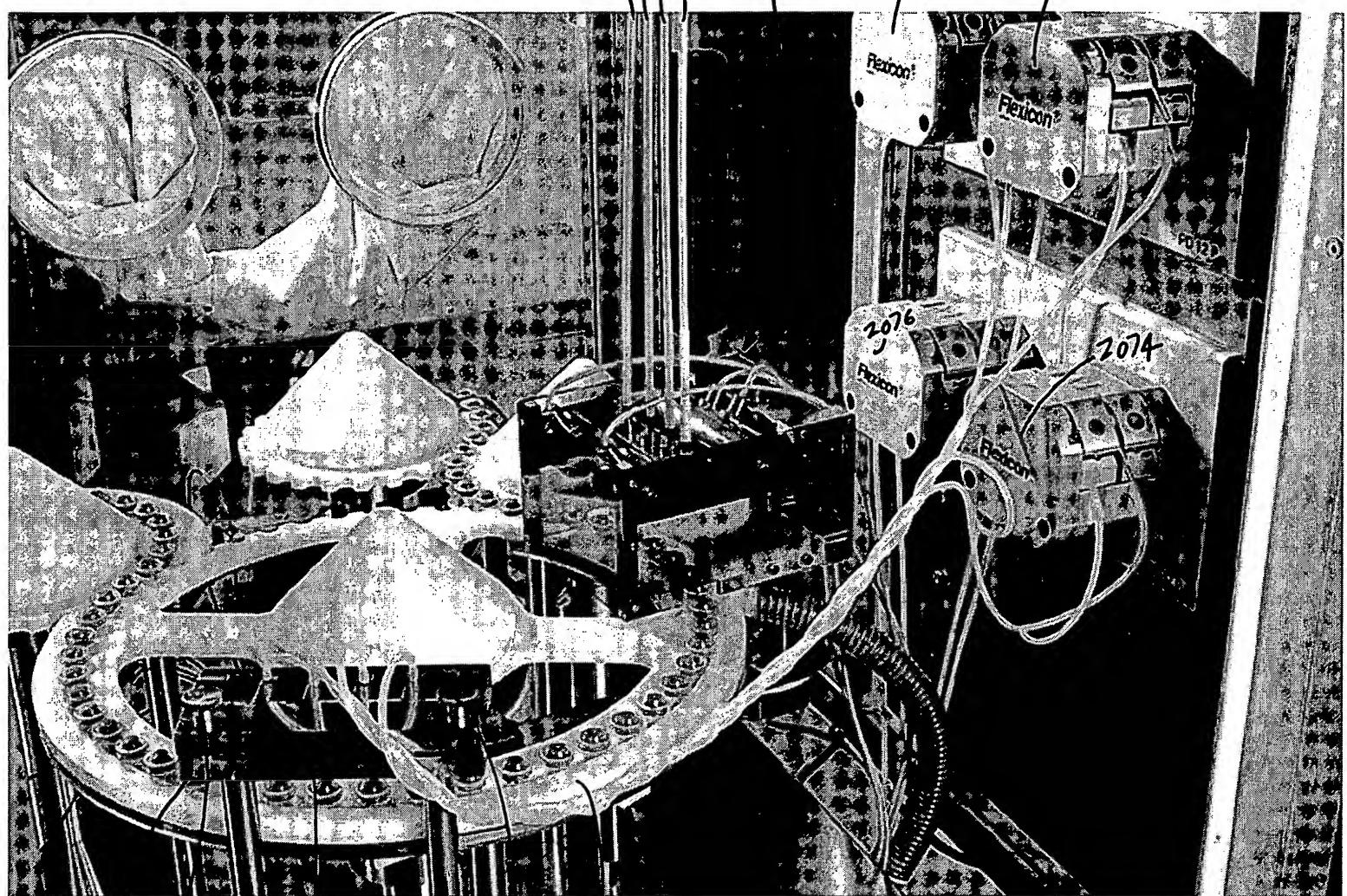


FIG. 37C



2203
2210
2200
2201
2154

2201

FIG. 37 ID

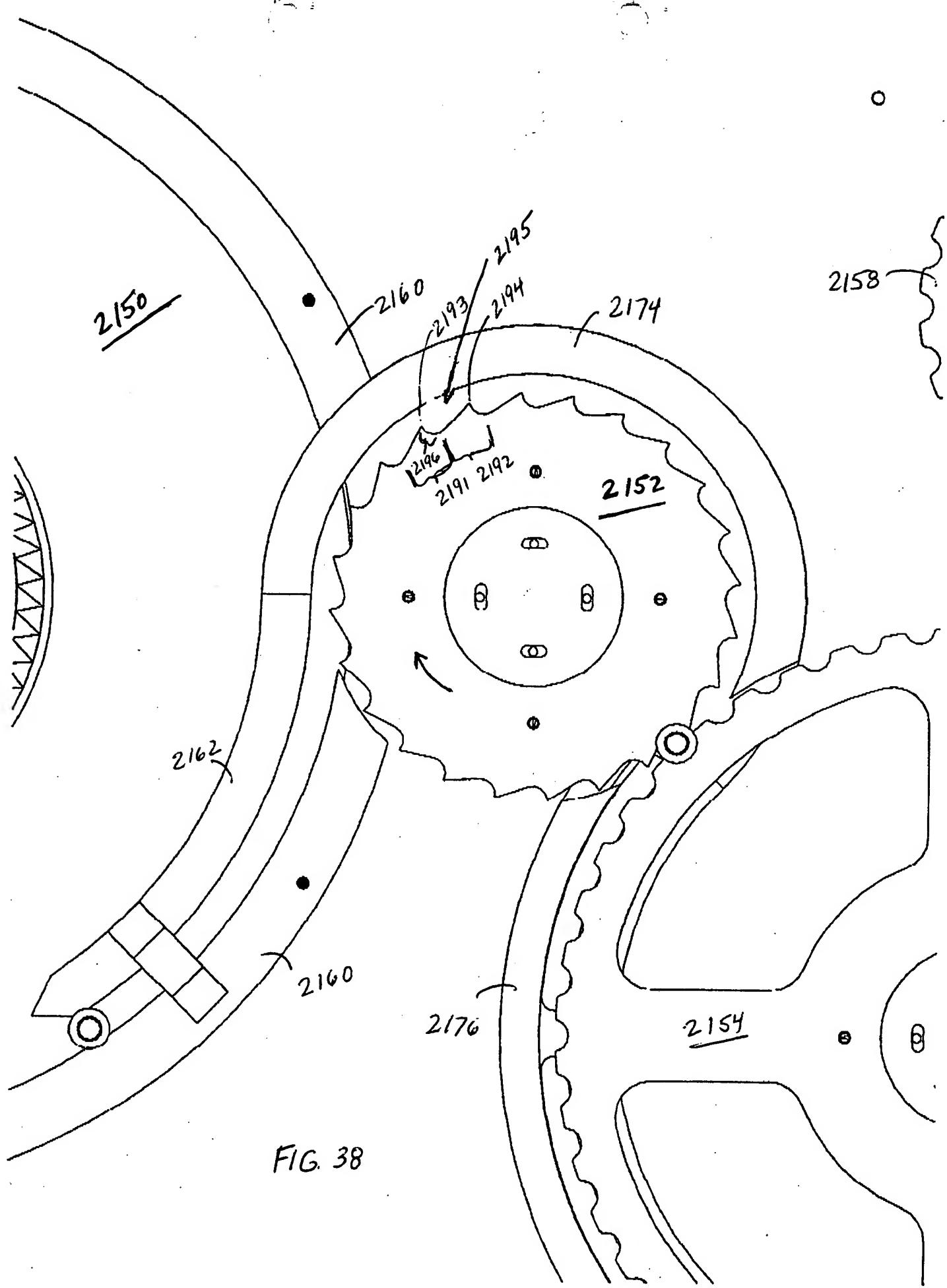


FIG. 38

FIG. 39A

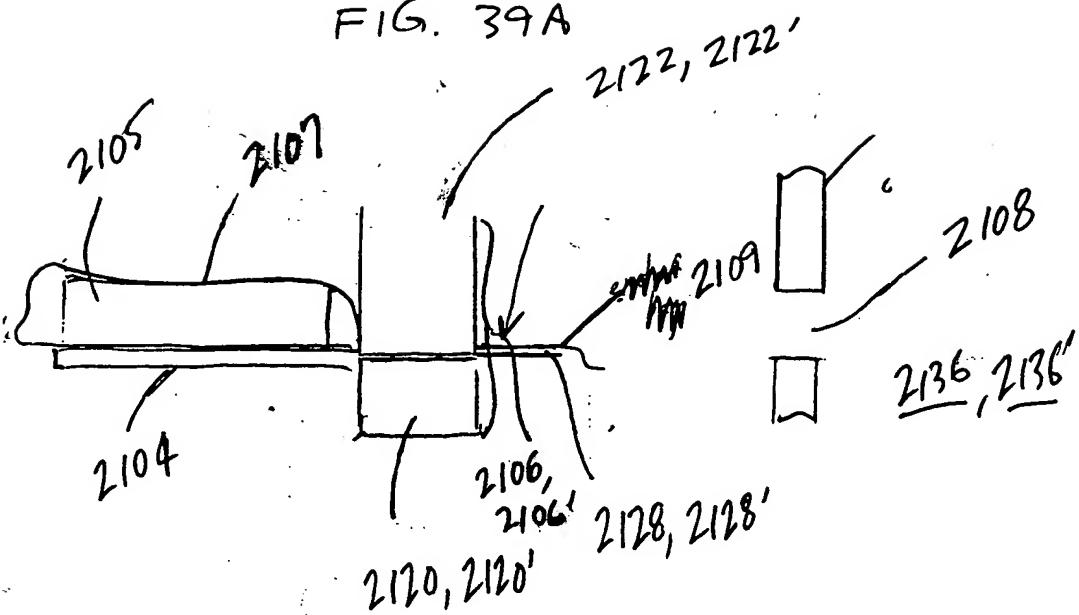


FIG. 39 B
136, 2136'

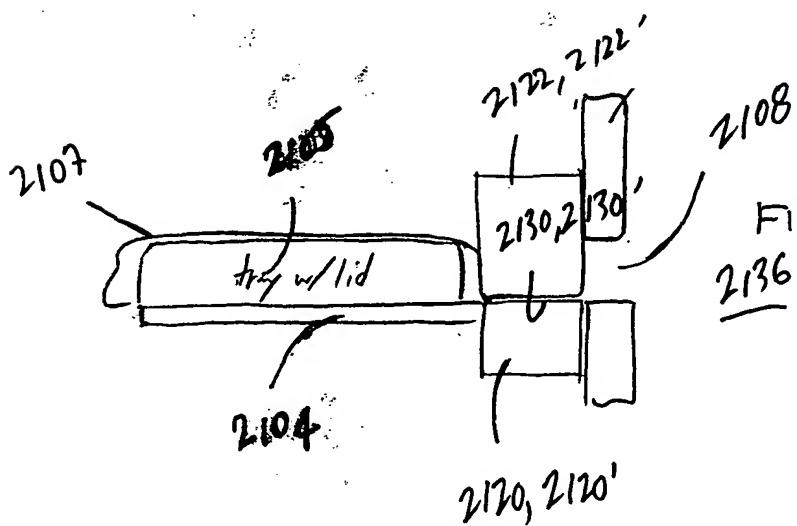


FIG. 39C

